

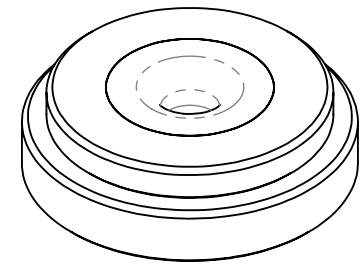
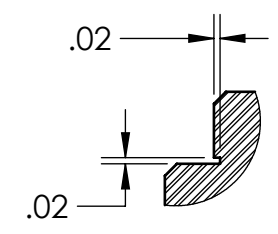
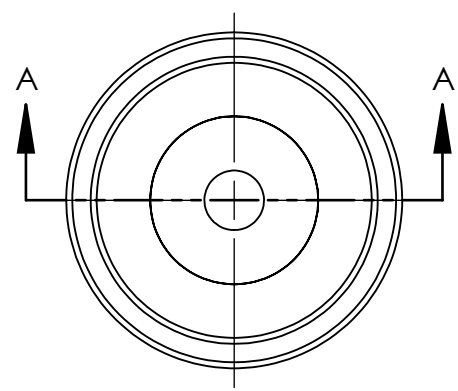
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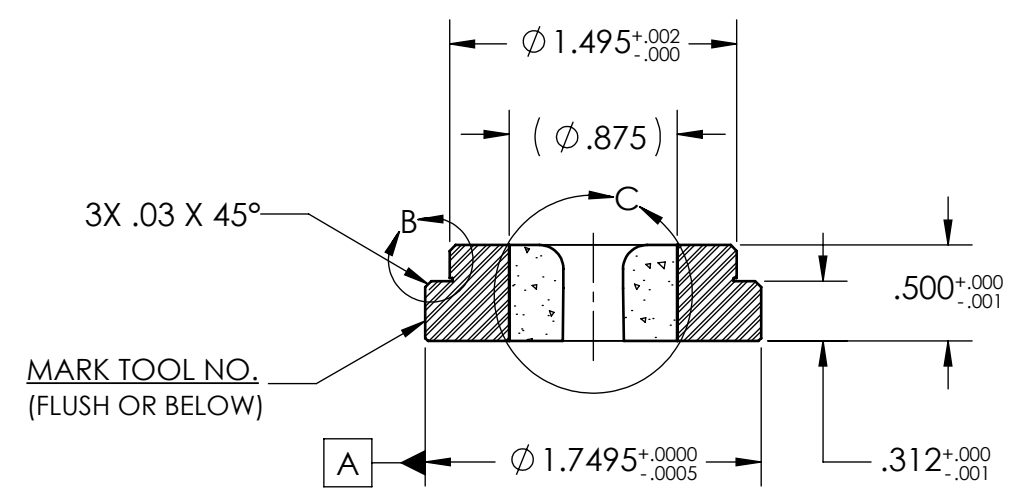
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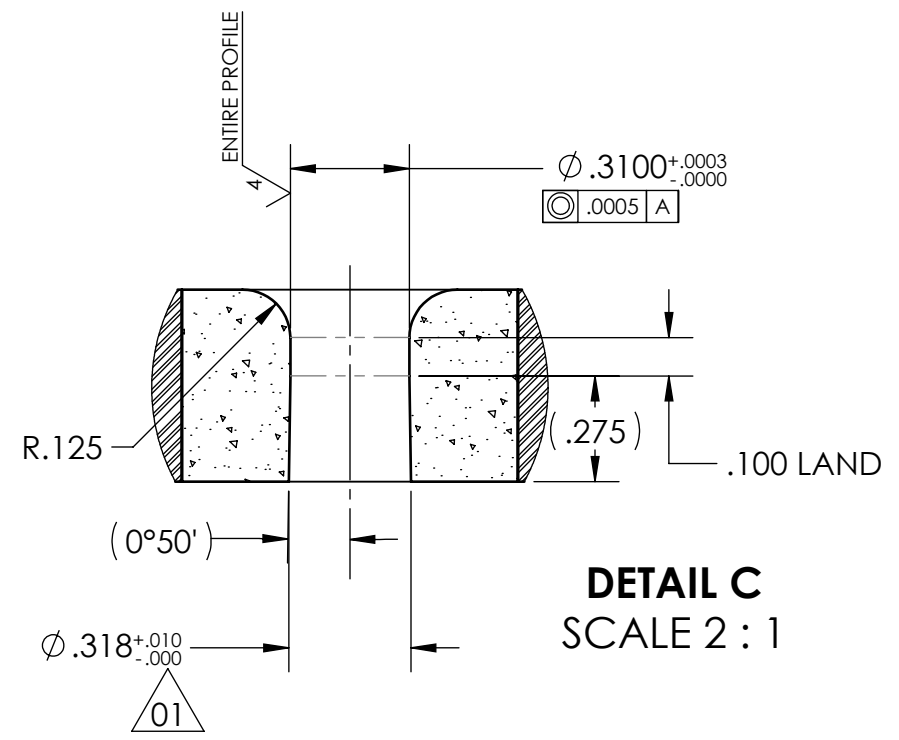
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE	5/17/23	JPF
01	ECO 000000148, $\phi .318 \pm .010$ WAS $\phi .318 \pm .001$	6/5/23	JPF



**DETAIL B**  
SCALE 2 : 1



**SECTION A-A**



**DETAIL C**  
SCALE 2 : 1

- NOTES:**
1. DIE BLANK: 437-00-050-1
  2. CARBIDE: GC-813CT
  3. CASE: AISI-H13 or AISI-4142 PH
  4. HEAT TREAT: Rc 46-50 or Rc 30
  5. SURFACE FINISH  $\sqrt{16}$  U.O.S.
  6. MARK TOOL NO.: 437-04-050-019 REV 01

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<p>DO NOT SCALE DRAWING</p>	<table border="1"> <tr> <td>DRAWN</td> <td>ENG APPR.</td> <td>MFG APPR.</td> <td>Q.A.</td> <td>COMMENTS:</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	DRAWN	ENG APPR.	MFG APPR.	Q.A.	COMMENTS:						<table border="1"> <tr> <td>SCALE: 1:1</td> <td>WEIGHT:</td> <td>SHEET 1 OF 1</td> </tr> </table>	SCALE: 1:1	WEIGHT:	SHEET 1 OF 1
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