

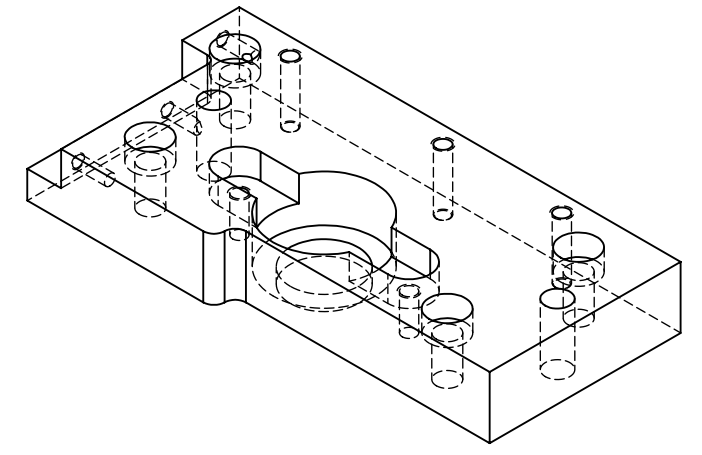
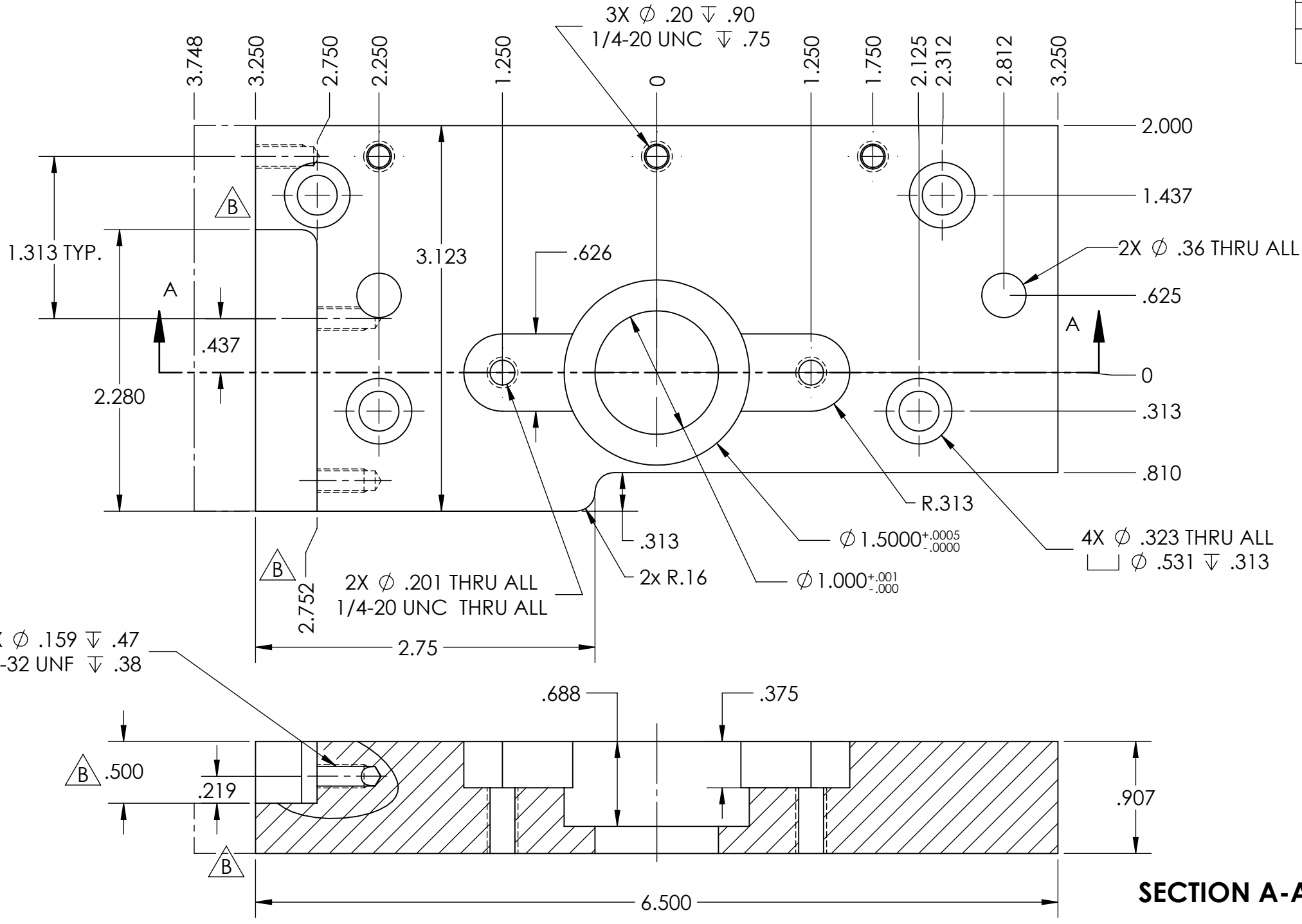
4

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2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	9/22/20	JPF
B	REMOVE FRONT LEDGE, ADD CUTTER POCKET, TAP (2) 10-32 HOLES FOR CUTTER BLADE	11/11/20	JPF



- NOTES:**
- MATERIAL: AISI-4142 PH
 - HEAT TREAT: Rc 28-32
 - GRIND ALL SURFACES
 - SURFACE FINISH $\sqrt{16}$ U.O.S.
 - MARK TOOL NO.: 30403-00603 REV A

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	JPF 9/22/20
TOLERANCES:		CHECKED	
FRACTIONAL \pm 1/64		ENG APPR.	
ANGULAR: MACH \pm .5 BEND \pm 1		MFG APPR.	
TWO PLACE DECIMAL \pm .01		Q.A.	
THREE PLACE DECIMAL \pm .002		COMMENTS:	
FOUR PLACE DECIMAL \pm .0005			
BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED			
DO NOT SCALE DRAWING			

D&M Holding Company

TITLE: **BLANKING DIE HOLDER**
U.S. BAIRD 2-19

SIZE	DWG. NO.	REV
B	30403-00603	B
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

4

3

2

1

B

B

A

A