

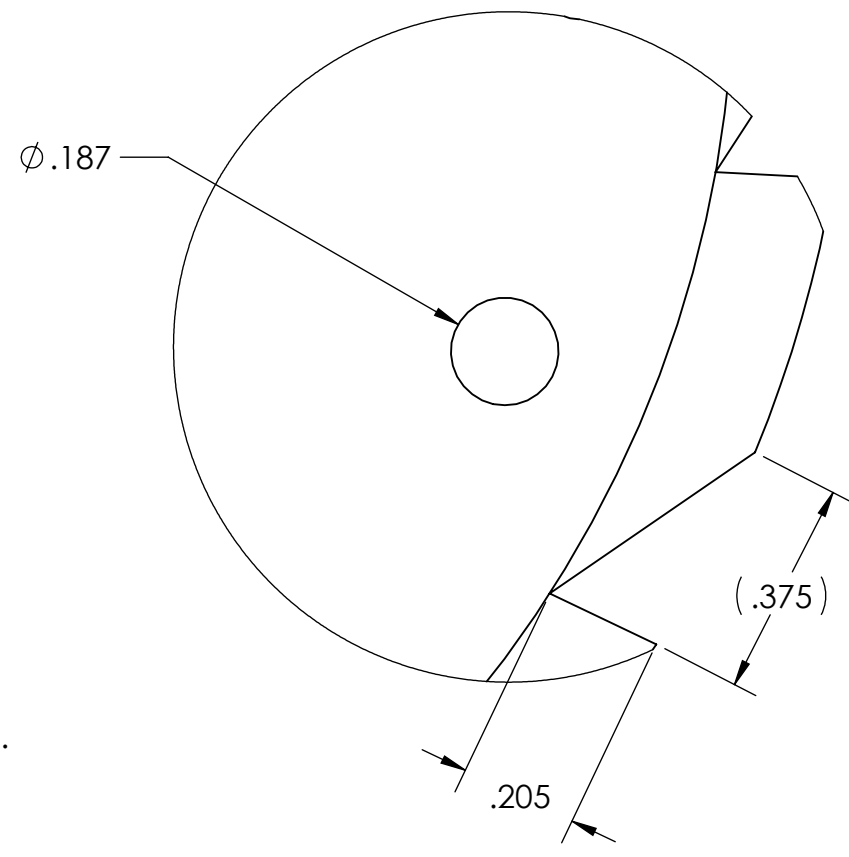
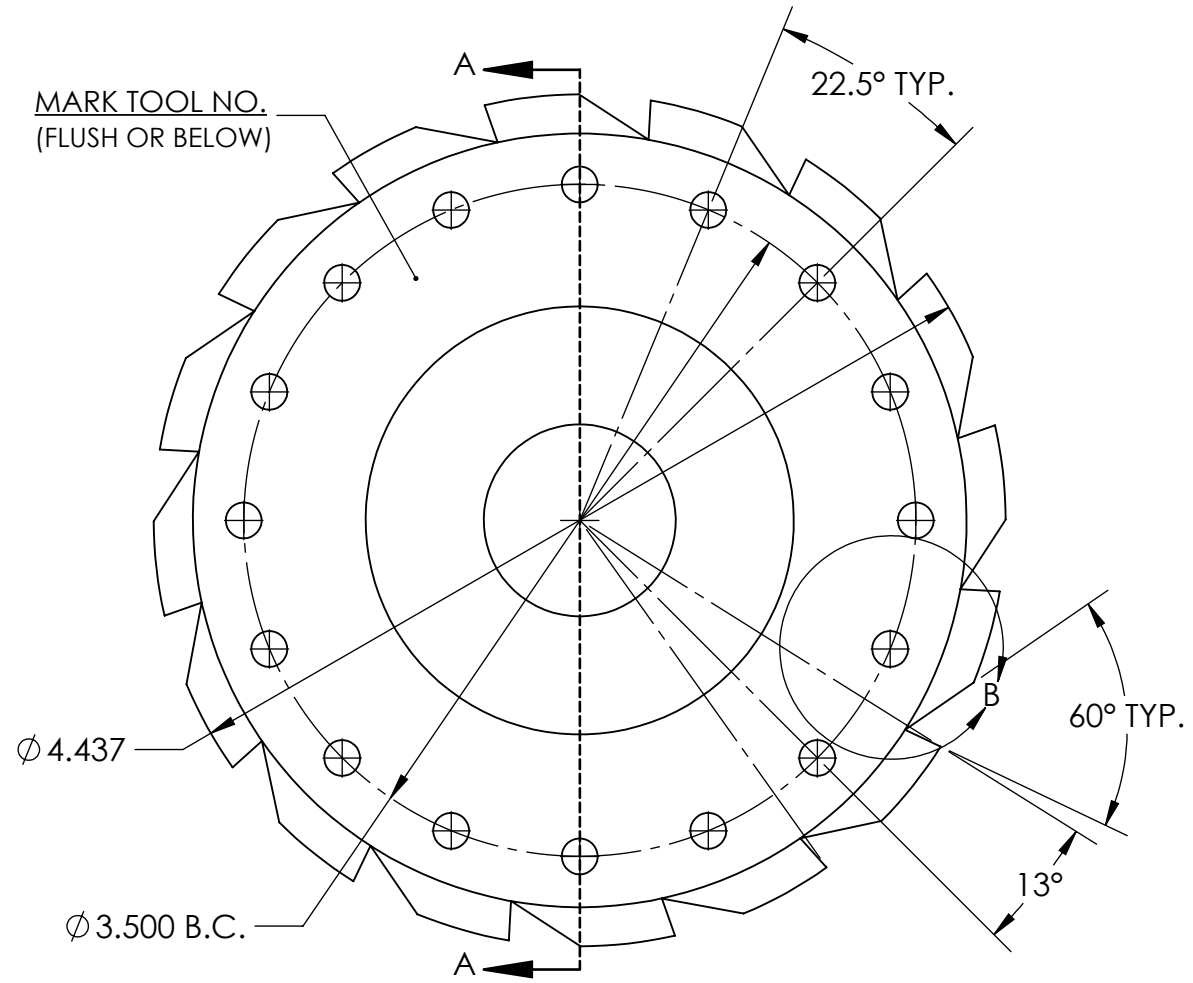
4

3

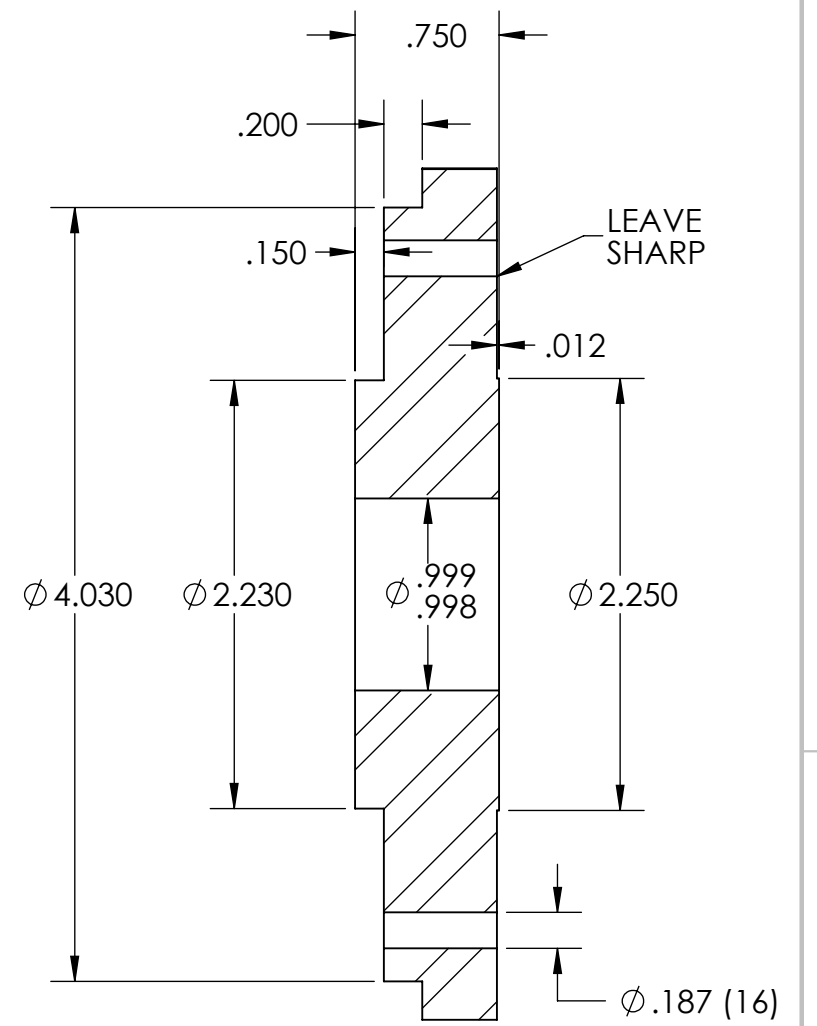
2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/17/20	JPF



DETAIL B
SCALE 3 : 1



SECTION A-A

NOTES:
HONE ϕ .999/.998 TO PRESS FIT BEARING

USE 1.0" x 60° DOVE TAIL CUTTER TO CUT TEETH

NOTES:

- MATERIAL: AISI 8620
- HARDNESS: RC 60-62 CARBORIZE .03 DEEP
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: 100-03-403-180 REV A

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL \pm 1/64
ANGULAR: MACH \pm .5 BEND \pm 1
TWO PLACE DECIMAL \pm .01
THREE PLACE DECIMAL \pm .002
FOUR PLACE DECIMAL \pm .0005

BREAK ALL SHARP CORNERS 1/64 MIN. UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	6/17/20
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

D&M Holding Company

TITLE: **INDEXING DIAL, .180 VERTICAL SWAGING UNIT**

SIZE B	DWG. NO. 100-03-403-180	REV A
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

4

3

2

1