

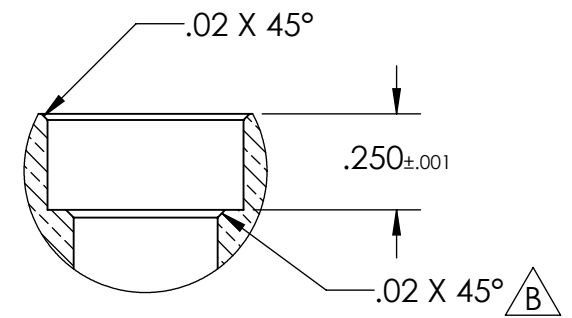
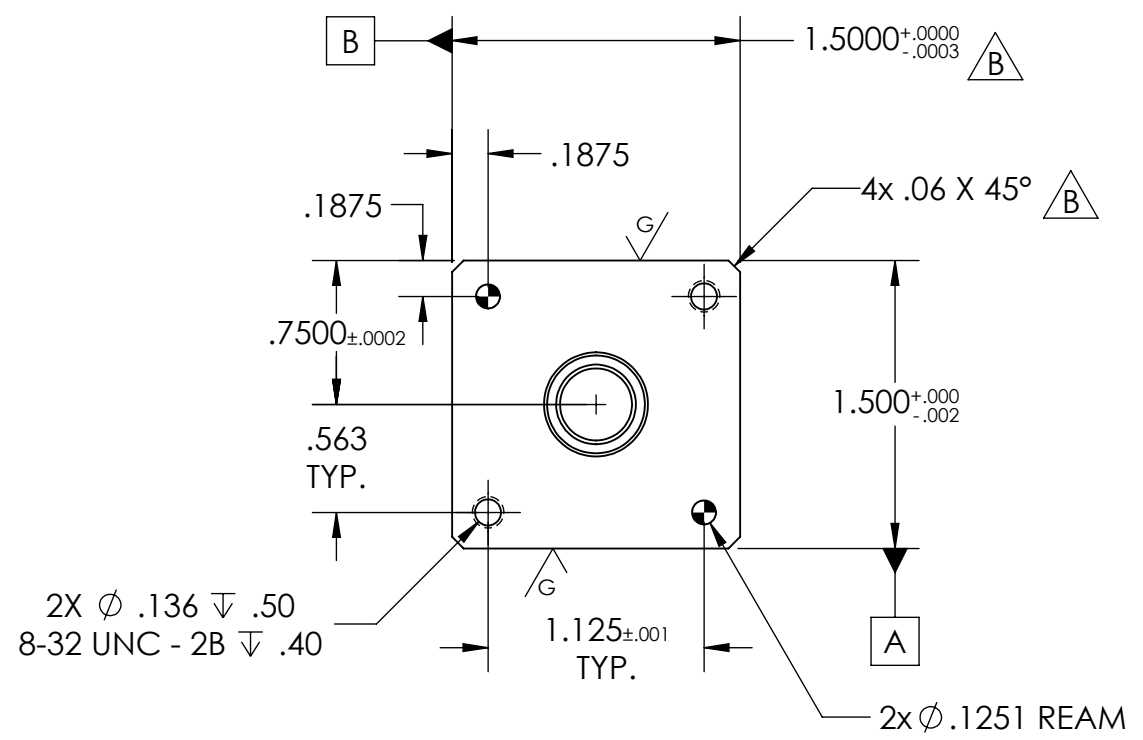
4

3

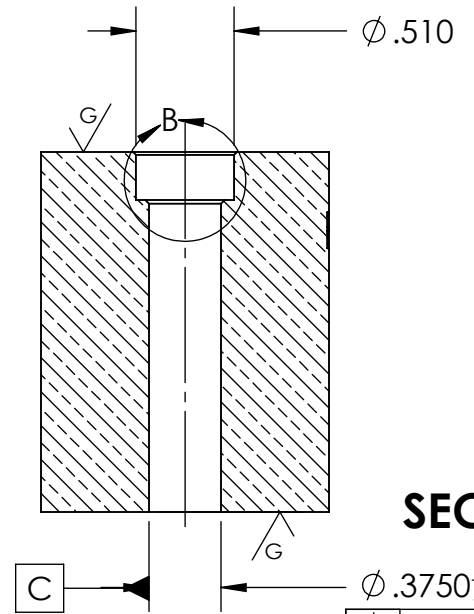
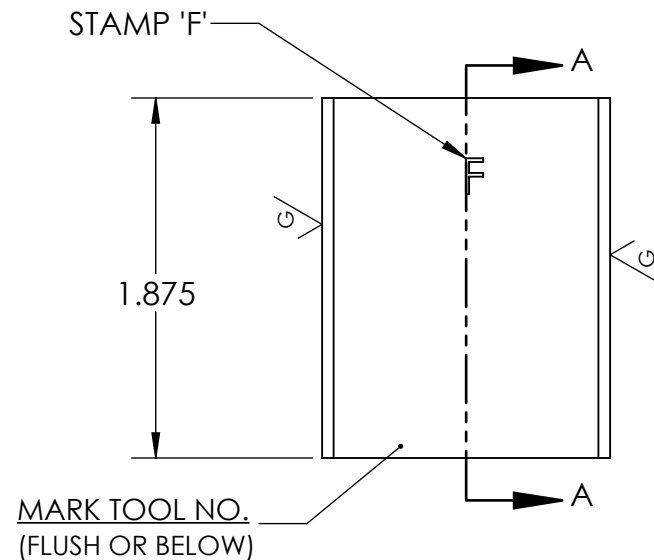
2

1

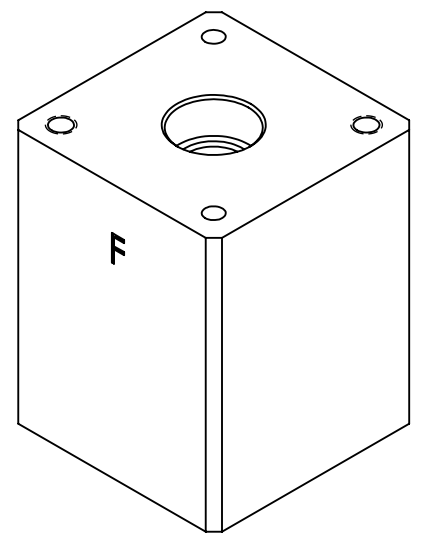
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	7/28/20	JPF
B	1.5000 TOL. WAS +0 / -.0005. .06X45 WAS .03X45, .02X45 WAS r.20	12/10/21	JPF



DETAIL B
SCALE 2 : 1



SECTION A-A



NOTES:

- MATERIAL: AISI-A2
- HEAT TREAT: Rc 58-60
- COATING: NONE
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: S-1787-204S REV B

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/64
ANGULAR: MACH ± .5 BEND ± 1
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .002
FOUR PLACE DECIMAL ± .0005

BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED

∥	.0003	A	B
≡	.0003	B	

	NAME	DATE
DRAWN	JPF	7/28/20
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:
**PUNCH HOLDER,
CORE SEATING
U.S. BAIRD 4L-37**

SIZE	DWG. NO.	REV
B	S-1787-204S	B
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

DO NOT SCALE DRAWING

4

3

2

1

B

B

A

A