

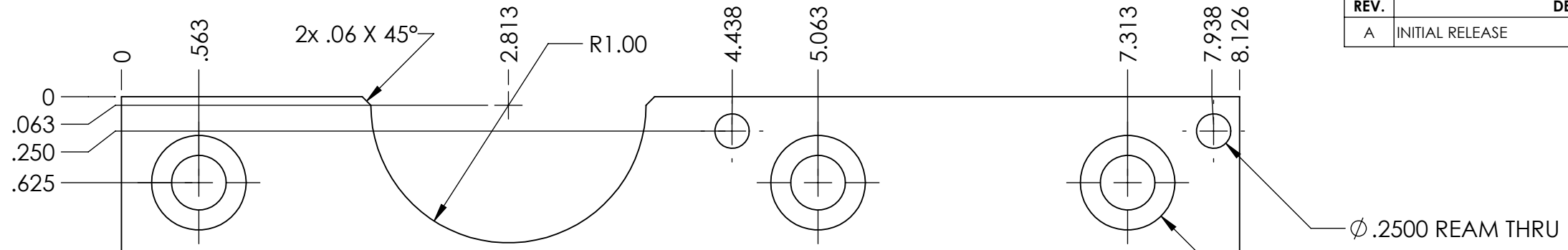
4

3

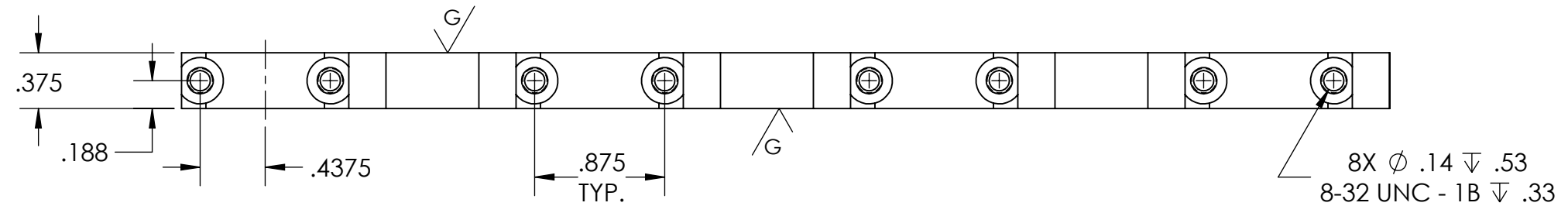
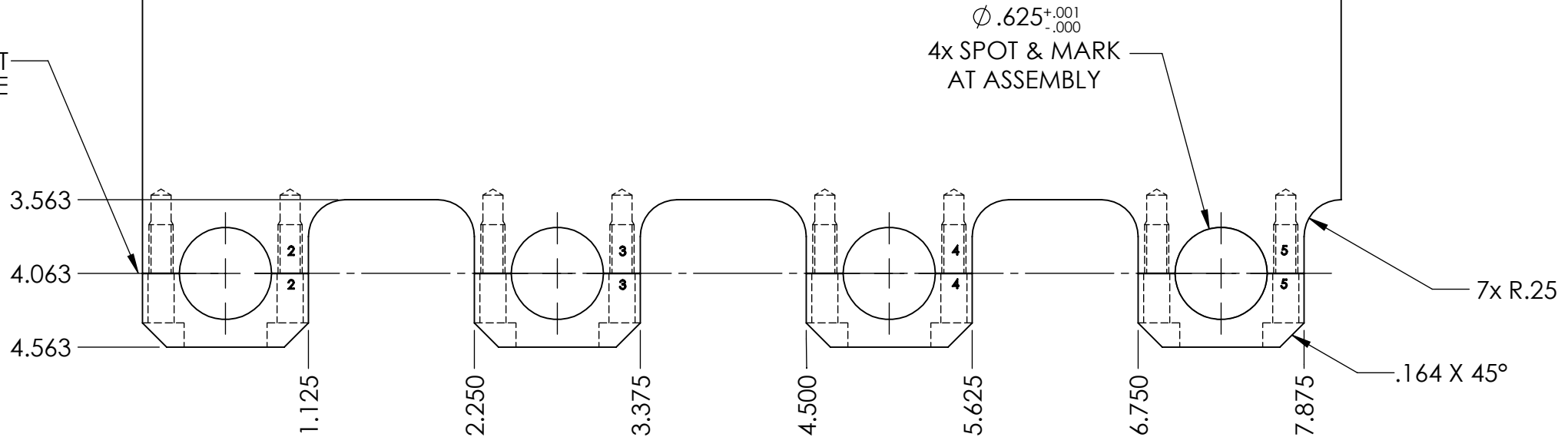
2

1

| REVISIONS | | | |
|-----------|-----------------|--------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| A | INITIAL RELEASE | 9/4/20 | JPF |



WIRE EDM SPLIT ON ϕ OF BORE



NOTES:

- MATERIAL: 4140 PH
- HEAT TREAT: Rc 30
- SURFACE FINISH $\sqrt{32}$ U.O.S.
- MARK TOOL NO.: 32454-00231 REV A

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| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
|---|--|-----------|------------|
| DIMENSIONS ARE IN INCHES | | DRAWN | JPF 9/4/20 |
| TOLERANCES: | | CHECKED | |
| FRACTIONAL $\pm 1/64$ | | ENG APPR. | |
| ANGULAR: MACH $\pm .5$ BEND ± 1 | | MFG APPR. | |
| TWO PLACE DECIMAL $\pm .01$ | | Q.A. | |
| THREE PLACE DECIMAL $\pm .002$ | | COMMENTS: | |
| FOUR PLACE DECIMAL $\pm .0005$ | | | |
| BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED | | | |
| DO NOT SCALE DRAWING | | | |

D&M Holding Company

TITLE: **STRIPPER PLATE, 16-STN DIE SET U.S. BAIRD 4L-37**

| | | |
|------------|-------------|--------------|
| SIZE | DWG. NO. | REV |
| B | 32454-00231 | A |
| SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1 |

4

3

2

1

B

B

A

A