

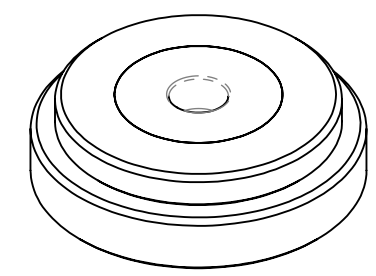
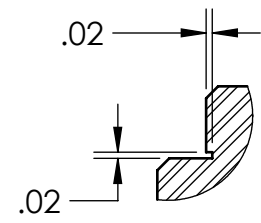
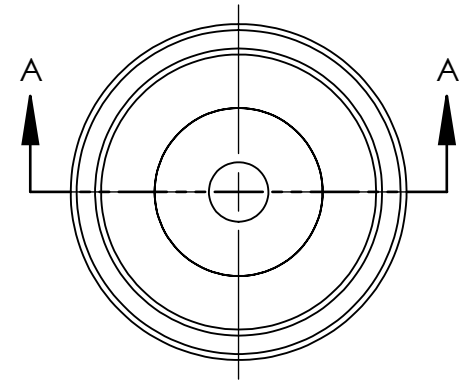
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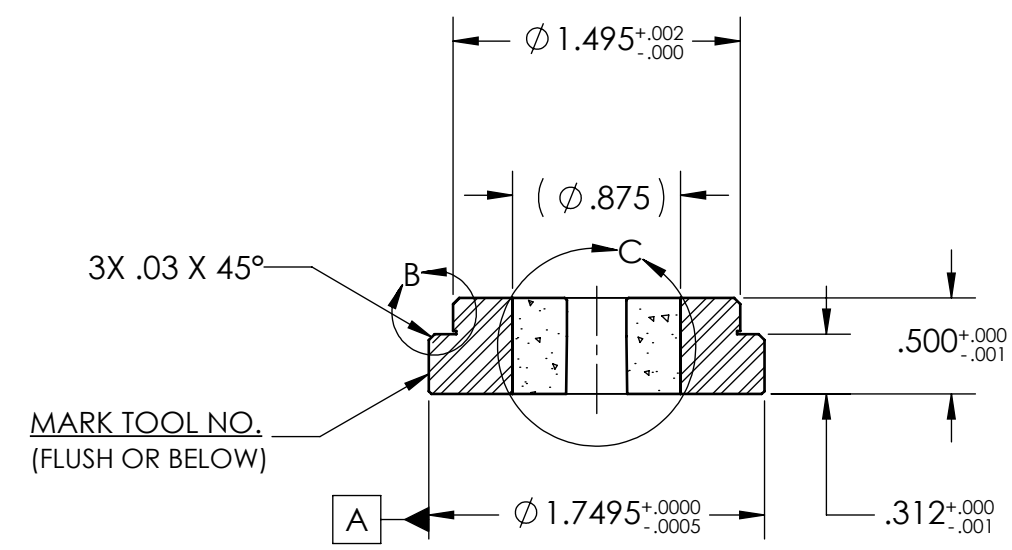
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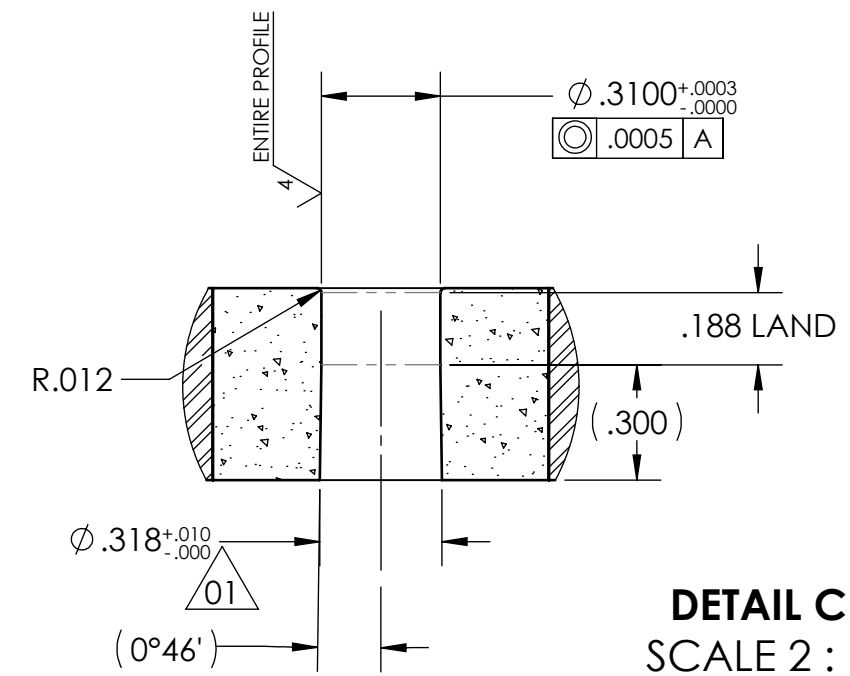
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE	5/2/23	JPF
01	ECO 000000148, $\phi .318 \pm .010$ WAS $\phi .318 \pm .001$	6/5/23	JPF



DETAIL B
SCALE 2 : 1



SECTION A-A



DETAIL C
SCALE 2 : 1

- NOTES:**
- DIE BLANK: 437-00-050-1
 - CARBIDE: GC-813CT
 - CASE: AISI-H13 or AISI-4142 PH
 - HEAT TREAT: Rc 46-50 or Rc 30
 - SURFACE FINISH $\sqrt{16}$ U.O.S.
 - MARK TOOL NO.: 437-05-050-019 REV 01

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	JPF	5/2/23																		
	<p>DO NOT SCALE DRAWING</p>	<table border="1"> <tr> <td>DRAWN</td> <td></td> </tr> <tr> <td>CHECKED</td> <td></td> </tr> <tr> <td>ENG APPR.</td> <td></td> </tr> <tr> <td>MFG APPR.</td> <td></td> </tr> <tr> <td>Q.A.</td> <td></td> </tr> <tr> <td>COMMENTS:</td> <td></td> </tr> </table>	DRAWN		CHECKED			ENG APPR.		MFG APPR.		Q.A.		COMMENTS:		<table border="1"> <tr> <td>SIZE</td> <td>DWG. NO.</td> <td>REV</td> </tr> <tr> <td>B</td> <td>437-05-050-019</td> <td>01</td> </tr> </table>	SIZE	DWG. NO.	REV	B
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