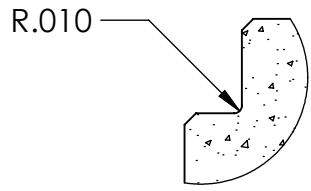
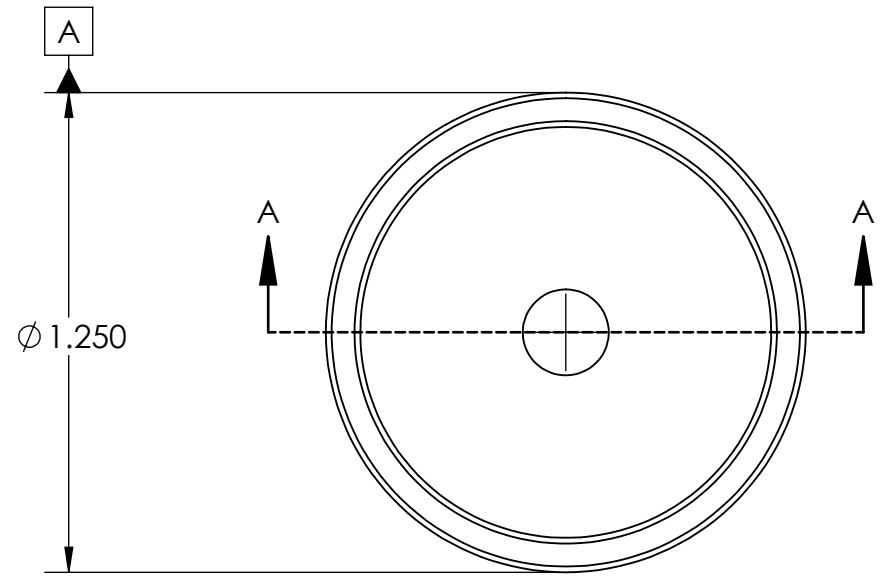
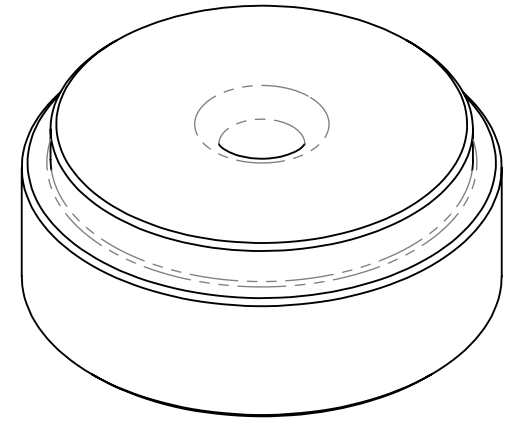


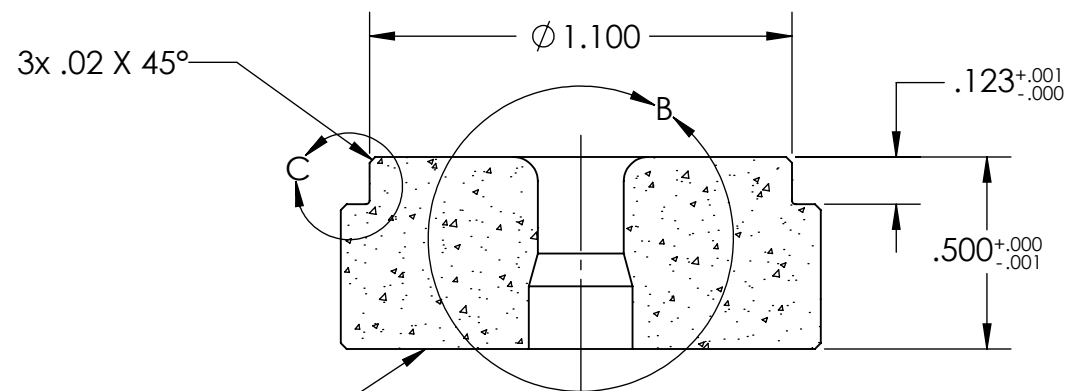
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	8/15/22	JPF



**DETAIL C**  
SCALE 4 : 1

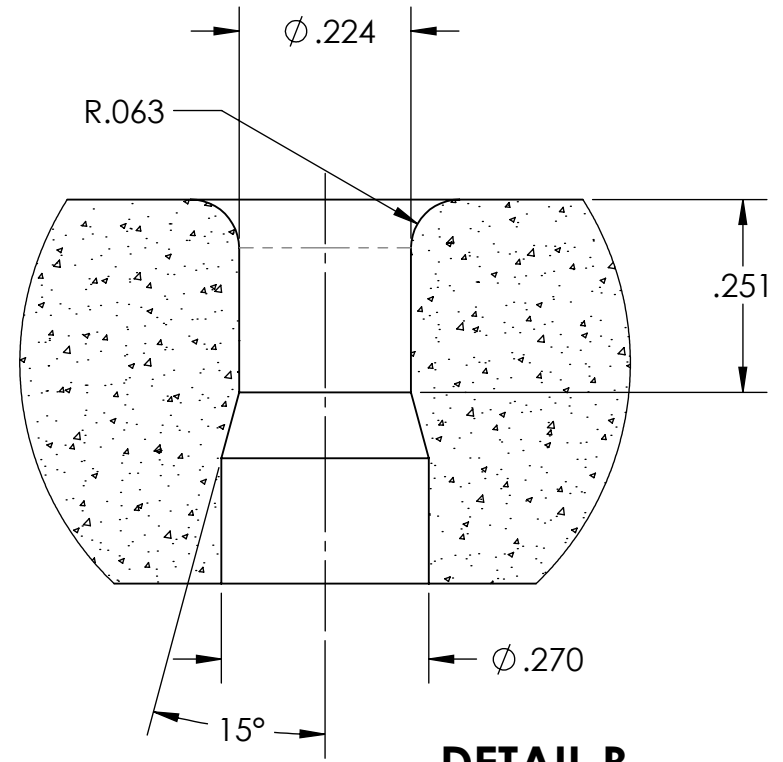


**CASED DIE INSERT  $\phi$ .750**  
**.004-.006 PRESS FIT**



MARK TOOL NO.  
(FLUSH OR BELOW)

**SECTION A-A**



**DETAIL B**  
SCALE 4 : 1

DIE BLANK	PART NO.
UNCASED	325-00-1650-001
CASED	325-00-1650-001-1

- NOTES:**
- CARBIDE GRADE, UNCASED: GC-618CT
  - CARBIDE GRADE, CASED: GC-613CT
  - CASE MAT'L: AISI-4143PH, Rc 30 or AISI-H13, Rc 46-50
  - SURFACE FINISH  $\sqrt{16}$  U.O.S.
  - MARK TOOL NO.: SEE TABLE REV A

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		DRAWN	JAP		8/15/22
		CHECKED			
		ENG APPR.			
		Q.A.		<p>SIZE DWG. NO. REV</p> <p><b>B</b> 325-00-1650-001 <b>A</b></p>	
		COMMENTS:		<p>SCALE: 2:1 WEIGHT: SHEET 1 OF 1</p>	

**(PRE-FORM)-QUOTE WITH STOCK**

DO NOT SCALE DRAWING