

4

3

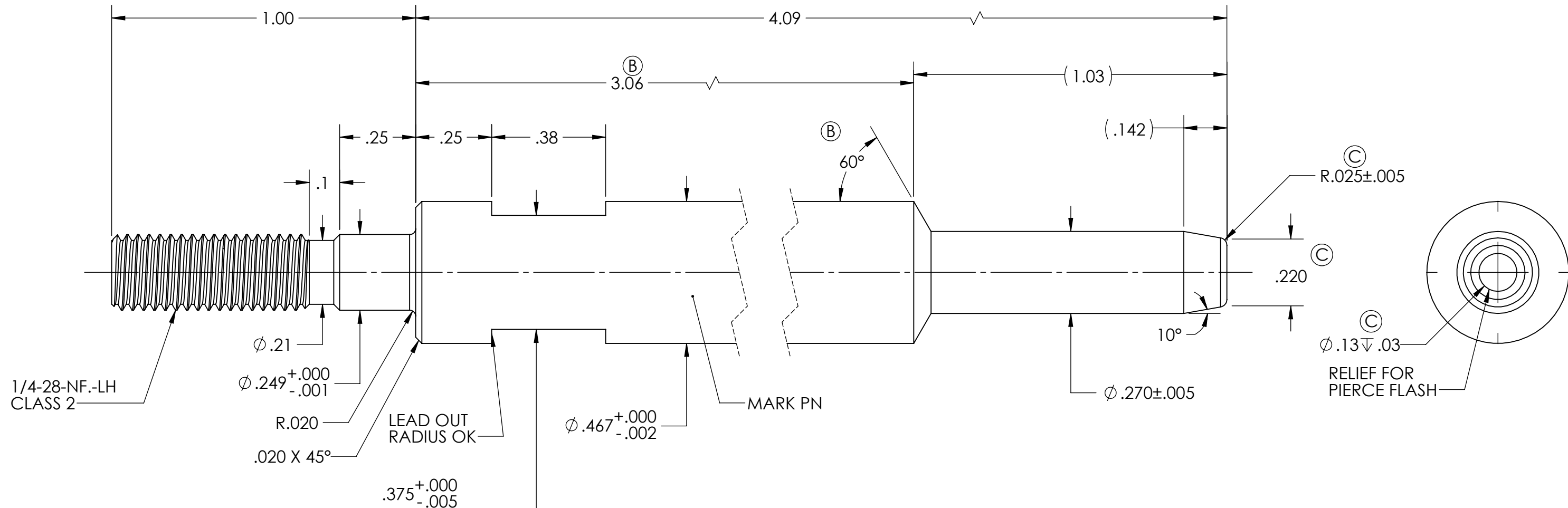
2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	11/1/21	NK
B	3.06 WAS 1.25, 60 DEG WAS 30, MATL WAS D2	3/10/2022	NK
C	ADDED HOLE IN TIP, .220 WAS .189, .025 WAS .02	5/23/2022	NK

B

B



1/4-28-NF.-LH
CLASS 2

$\phi .21$

$\phi .249^{+.000}_{-.001}$

R.020

.020 X 45°

$.375^{+.000}_{-.005}$

WRENCH FLATS
STAMP "LH" BOTH SIDES

$\phi .467^{+.000}_{-.002}$

MARK PN

$\phi .270 \pm .005$

©

©

©

$\phi .13 \nabla .03$

RELIEF FOR
PIERCE FLASH

©

R.025±.005

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/64
 ANGULAR: MACH ± .5 BEND ± 1
 TWO PLACE DECIMAL ± .01
 THREE PLACE DECIMAL ± .002
 FOUR PLACE DECIMAL ± .0005

BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED

MATERIAL A2 60-62

FINISH 63

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	NNK	11/1/21
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

D&M Holding Company

TITLE:
**EJECTOR TIP
UNIVERSAL**
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SIZE B	DWG. NO. CT10545	REV C
SCALE: 3:1	WEIGHT:	SHEET 1 OF 1

4

3

2

1

A

A