

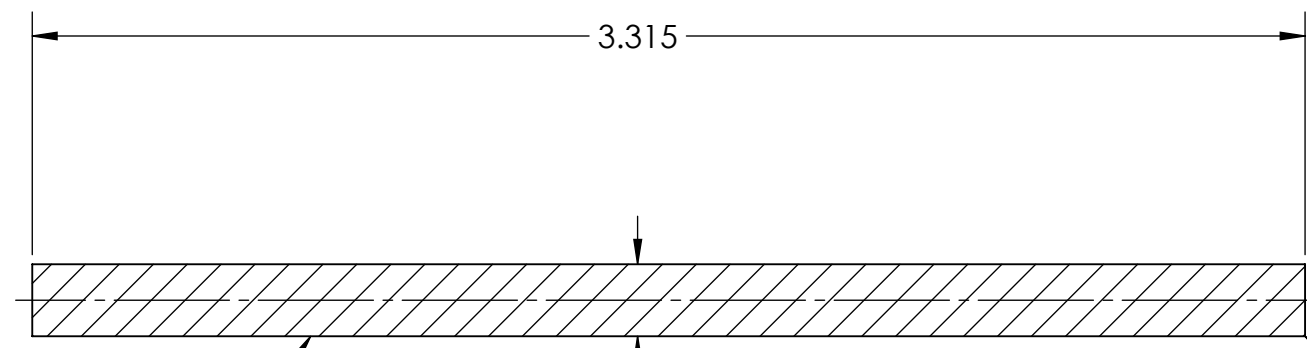
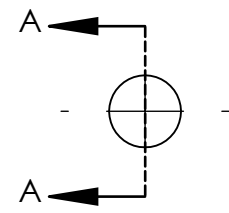
4

3

2

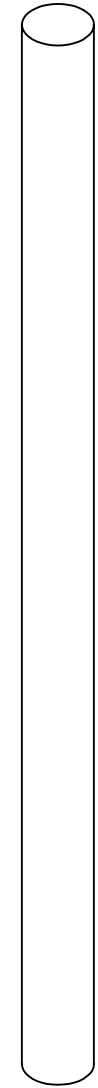
1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/17/20	JPF



SHARP EDGES BOTH SIDES

MARK TOOL NO. (FLUSH OR BELOW)



NOTES:

- MATERIAL: AISI CPM M4
- HARDNESS: Rc 58-62 TRIPLE TEMPER
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: 100-03-010-188 REV A

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/64$
 ANGULAR: MACH $\pm .5$ BEND ± 1
 TWO PLACE DECIMAL $\pm .01$
 THREE PLACE DECIMAL $\pm .002$
 FOUR PLACE DECIMAL $\pm .0005$

BREAK ALL SHARP CORNERS $1/64$ MIN. UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	6/17/20
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:



TITLE:
**PUNCH, SWAGING,
 DS, .188
 VERTICAL SWAGING UNIT**

SIZE	DWG. NO.	REV
B	100-03-010-188	A

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

4

3

2

1

B

B

A

A