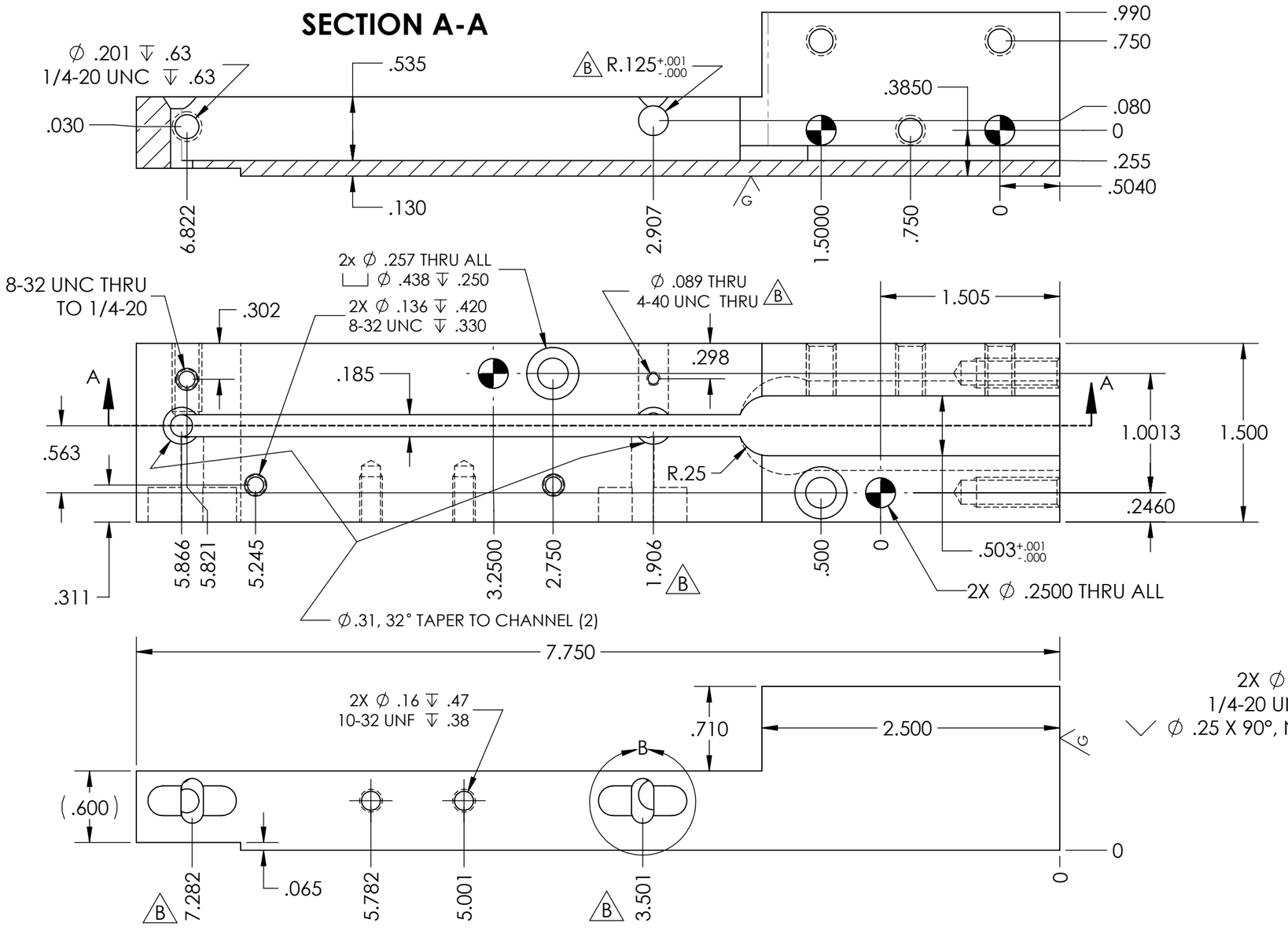
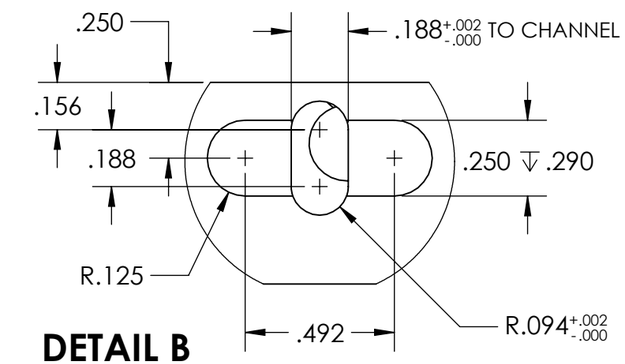
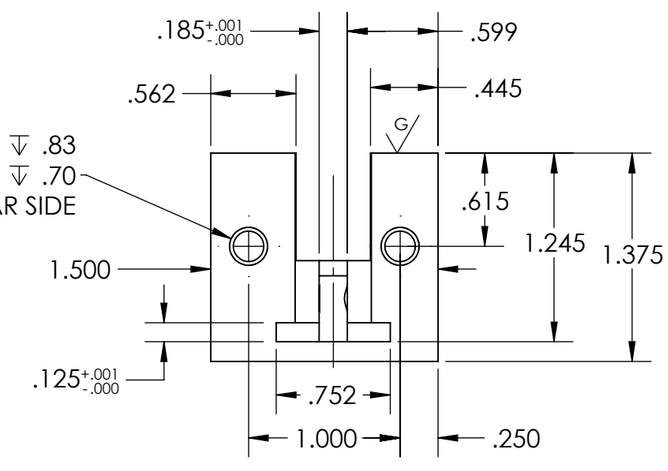
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	4/2/21	JPF
B	.1906 WAS .2702, 3.501 WAS 3.737, 7.282 WAS 7.224, ADDED .250 HOLE & #4-40 TAPPED HOLE	11/13/21	JPF





DETAIL B
SCALE 2 : 1



NOTES:
1. MATERIAL: SAE 4140 HT DCF
2. HARDNESS: Rc 28-32, AS-IS CONDITION
3. SURFACE FINISH 16/ U.O.S.
4. MARK TOOL NO.: 325-22-010-180-2 REV B

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/64
ANGULAR: MACH ±.5 BEND ±1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.002
FOUR PLACE DECIMAL ±.0005

BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED

SS109 CORE
5.45 PS CORE

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	4/2/21
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

D&M Holding Company

TITLE:
BODY, LEAD CORE LOADER, .180
U.S. BAIRD 3-25

SIZE	DWG. NO.	REV
B	325-22-010-180-2	B

SCALE: 1:1 WEIGHT: SHEET 1 OF 1