

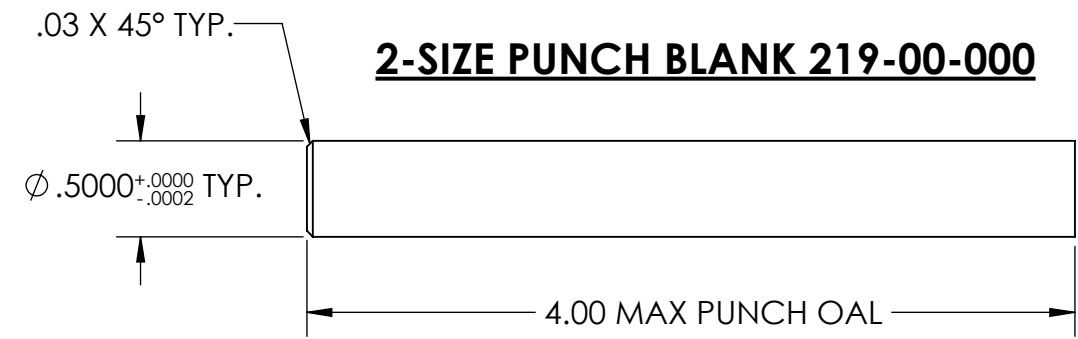
4

3

2

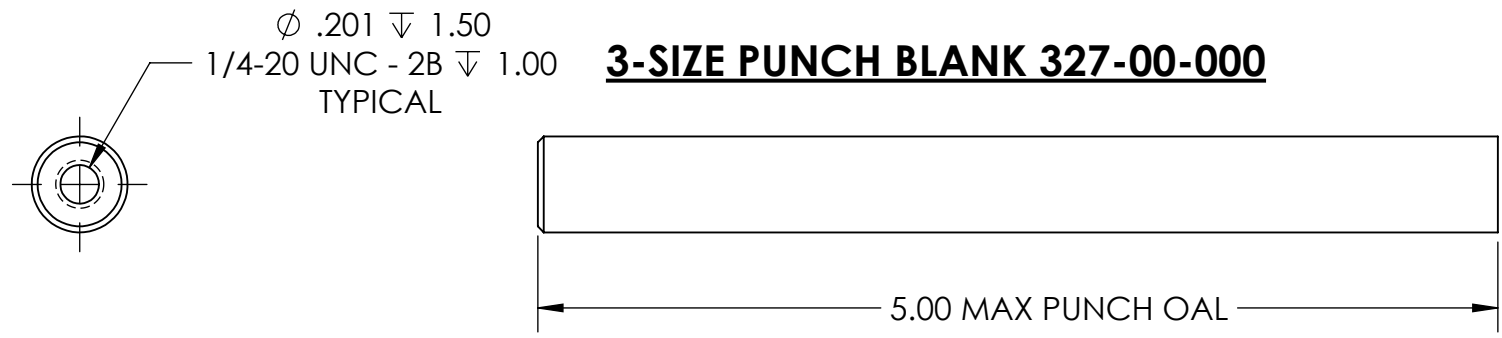
1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/3/20	JPF



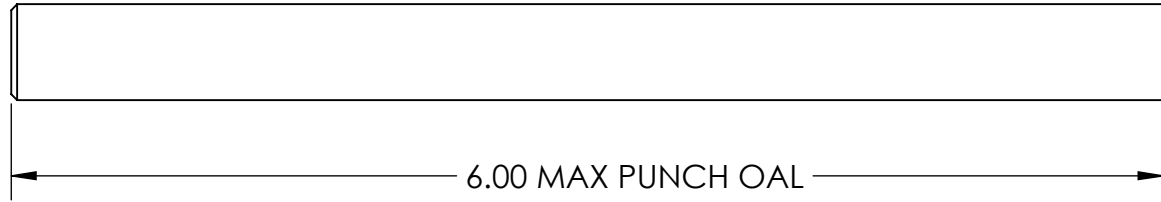
9 REQ'D PER TOOL, PLUS SPARES

**PUNCH LENGTH CAN BE LONGER AS REQUIRED, CENTER DRILL PERMISSIBLE**



15 REQ'D PER TOOL, PLUS SPARES

**4-SIZE PUNCH BLANK 437-00-000**



15 REQ'D PER TOOL, PLUS SPARES

**SOME 4-SIZE PUNCH BLANKS WILL REQUIRE A 5/16-18 TAPPED HOLE IN LIEU OF A 1/4-20 TAP.**

**ON INITIAL ORDERS, THERE WILL BE (2) 5/16-18 TAPPED HOLES PER 15 BLANKS**

<p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF D&amp;M HOLDING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF D&amp;M HOLDING COMPANY IS PROHIBITED.</p> <p>ALL DRAWINGS AND PRINTS, WHETHER IN PRINTED OR ELECTRONIC FORMAT, MAY ONLY BE USED FOR THE PURPOSE FOR WHICH PERMISSION TO USE WAS GRANTED.</p> <p>THIS DOCUMENT MAY CONTAIN TECHNOLOGY OR TECHNICAL DATA, THE USE OF WHICH IS RESTRICTED BY THE U.S. ARMS EXPORT CONTROL ACT. THIS DATA IS SUBJECT TO THE LIMITATIONS SPECIFIED IN THE INTERNATIONAL TRAFFIC IN ARMS REGULATIONS (ITAR). BY ACCEPTING THIS DATA, THE RECIPIENT AGREES TO HONOR THE REQUIREMENTS OF THE ITAR.</p> <p>THE INFORMATION ON THIS DOCUMENT MAY NOT BE TRANSFERRED TO ANY OTHER COUNTRY, OR TO A NATIONAL OF ANY OTHER COUNTRY, OR OTHERWISE BE DISPOSED OF IN ANY OTHER COUNTRY, EITHER IN THEIR ORIGINAL FORM OR AFTER BEING INCORPORATED INTO OTHER END-ITEMS IS PROHIBITED BY FEDERAL LAW.</p>	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	<p><b>PUNCH BLANKS</b></p> <p><b>U.S. BAIRD MTP</b></p>	
	DIMENSIONS ARE IN INCHES	DRAWN	JPF		5/18/20
	TOLERANCES:	CHECKED			
	FRACTIONAL ± 1/64	ENG APPR.			
	ANGULAR: MACH ± .5 BEND ± 1	MFG APPR.			
TWO PLACE DECIMAL ± .01	Q.A.			<p>SIZE <b>B</b> DWG. NO. <b>234-00-000</b> REV <b>A</b></p>	
THREE PLACE DECIMAL ± .002	COMMENTS:			SCALE: 1:1 WEIGHT: SHEET 1 OF 1	
FOUR PLACE DECIMAL ± .0005					
BREAK ALL SHARP CORNERS 1/64 MIN. UNLESS OTHERWISE NOTED					
<b>MATERIAL</b> AISI-M2 Rc 60-62 TRIPLE TEMPER					
<b>FINISH</b> 16 U.O.S.					
DO NOT SCALE DRAWING					

4

3

2

1

B

B

A

A