

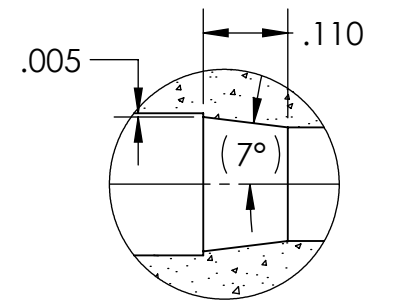
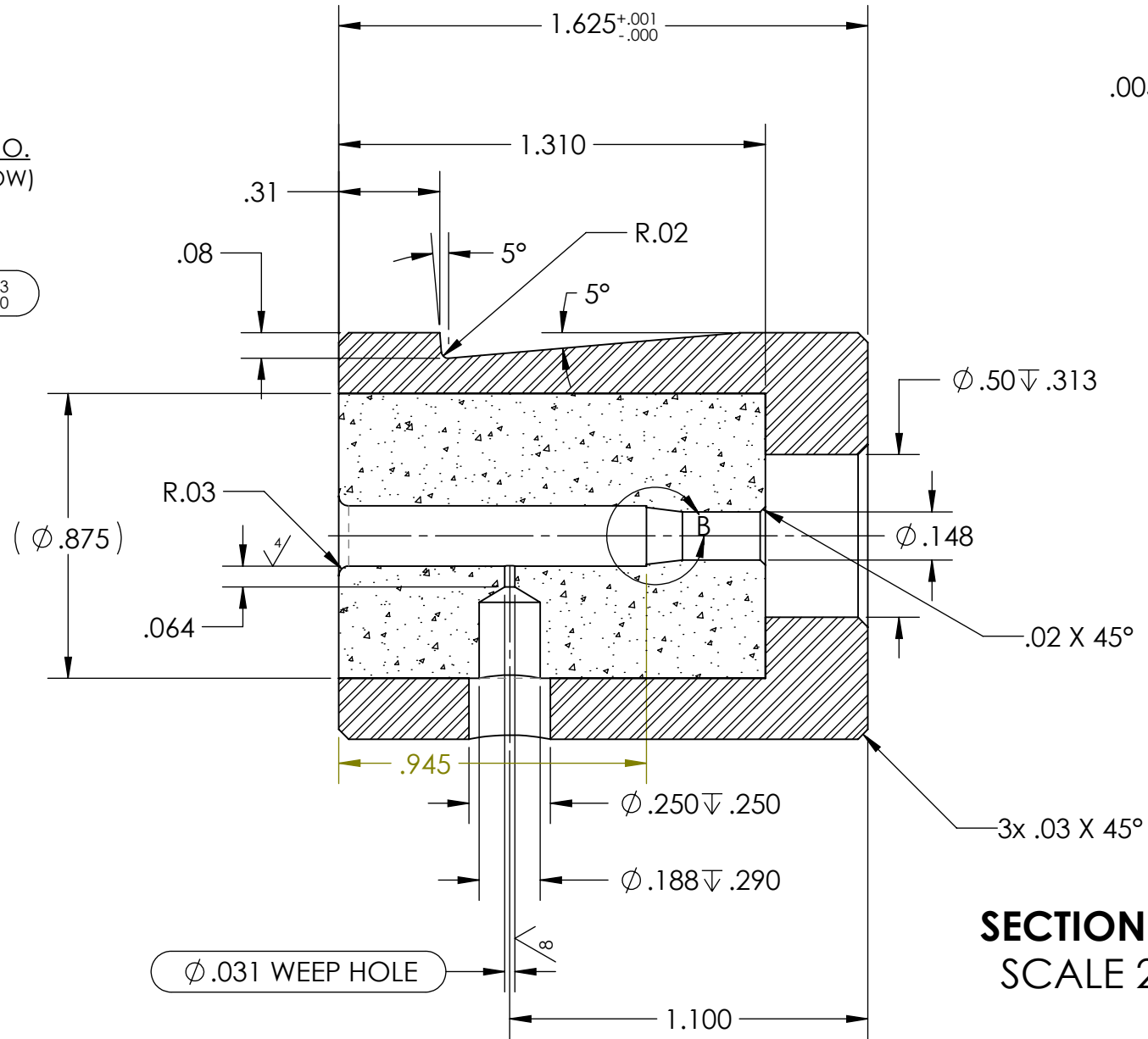
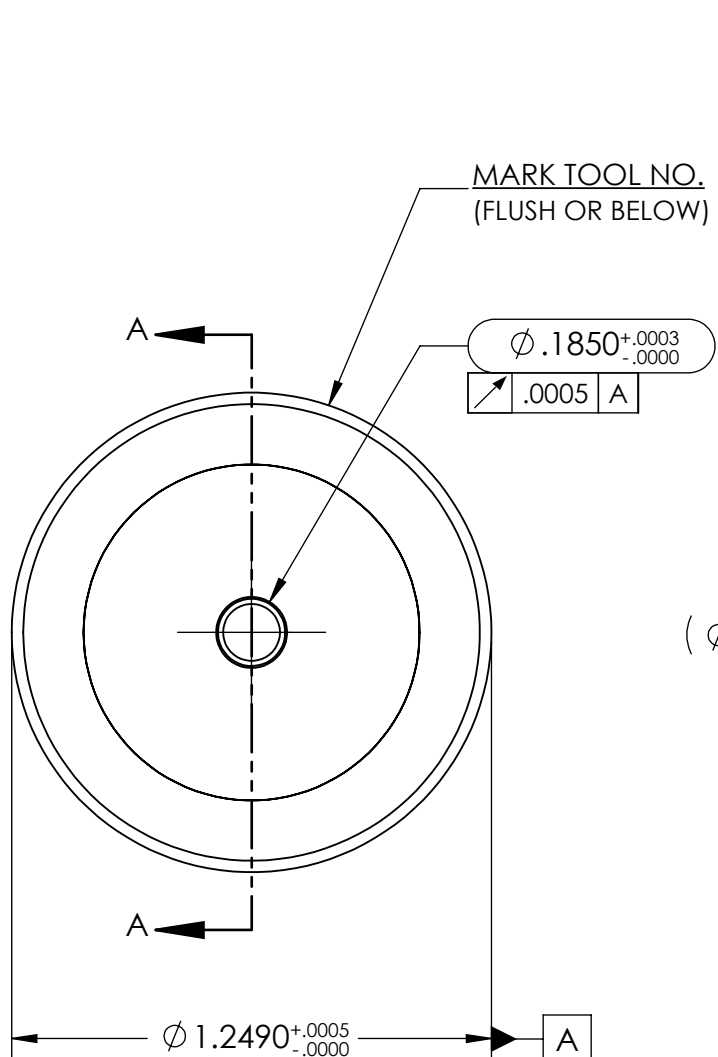
4

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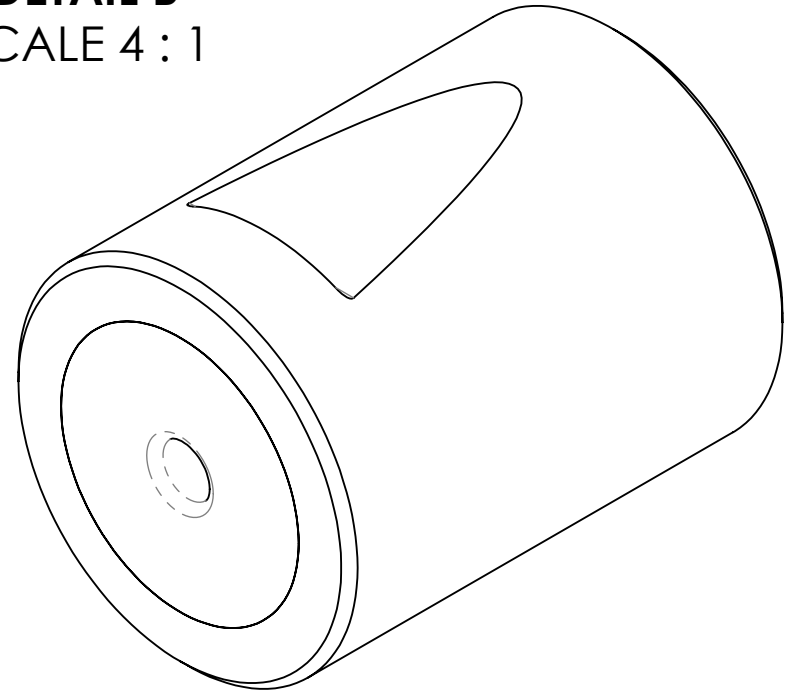
2

1

REVISION			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	8/22/22	JPF



DETAIL B
SCALE 4 : 1



SECTION A-A
SCALE 2 : 1

NOTE: .006" TO .009 CARBIDE INSERT PRESS FIT

- NOTES:**
- CARBIDE GRADE: GC-320
 - CASE MAT'L: AISI-H13, Rc 46-50
 - SURFACE FINISH $\sqrt{16}$ U.O.S.
 - MARK TOOL NO.: 100-03-051-185 REV A

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	JAP 8/22/22
TOLERANCES:		CHECKED	
FRACTIONAL $\pm 1/64$		ENG APPR.	
ANGULAR: MACH $\pm .5$ BEND ± 1		MFG APPR.	
TWO PLACE DECIMAL $\pm .01$		Q.A.	
THREE PLACE DECIMAL $\pm .002$		COMMENTS:	
FOUR PLACE DECIMAL $\pm .0005$			
BREAK ALL SHARP CORNERS 1/64 MIN. UNLESS OTHERWISE NOTED			

D&M Holding Company

TITLE: **DIE, HEADING, .185 SYM CORE VERTICAL SWAGING UNIT**

SIZE	DWG. NO.	REV
B	100-03-051-185	A

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

4

3

2

1