

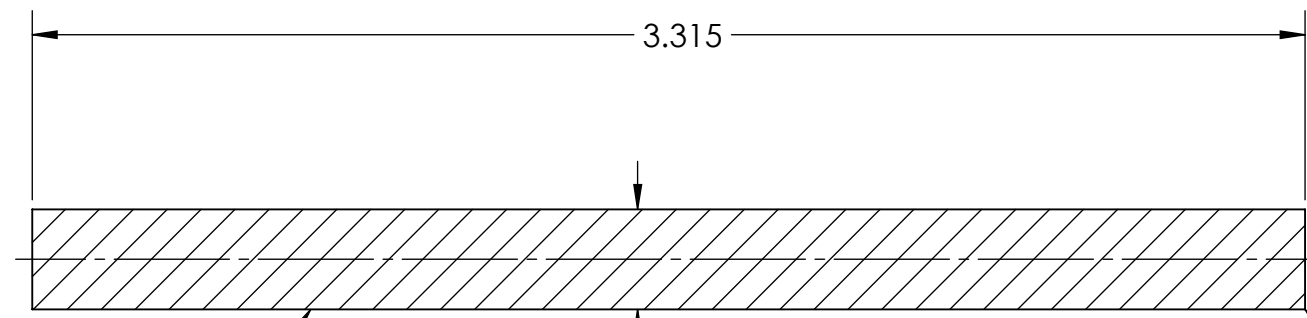
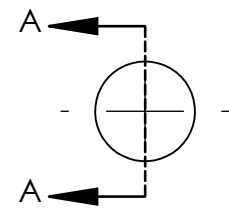
4

3

2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	8/6/20	NDM

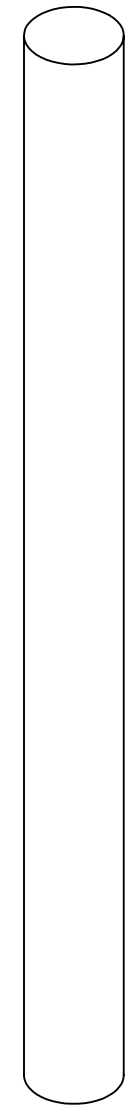


3.315

$\phi .2600^{+.0000}_{-.0003}$

MARK TOOL NO.
(FLUSH OR BELOW)

LEAVE SHARP
BOTH ENDS



NOTES:

- MATERIAL: AISI CPM M4
- HARDNESS: Rc 58-62 TRIPLE TEMPER
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: 100-03-010-260 REV A

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/64$
ANGULAR: MACH $\pm .5$ BEND ± 1
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .002$
FOUR PLACE DECIMAL $\pm .0005$

BREAK ALL SHARP CORNERS $1/64$ MIN. UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	6/17/20
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:



TITLE:
**PUNCH, SWAGING,
DS, .260
VERTICAL SWAGING UNIT**

SIZE	DWG. NO.	REV
B	100-03-010-260	A

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

4

3

2

1

B

B

A

A