

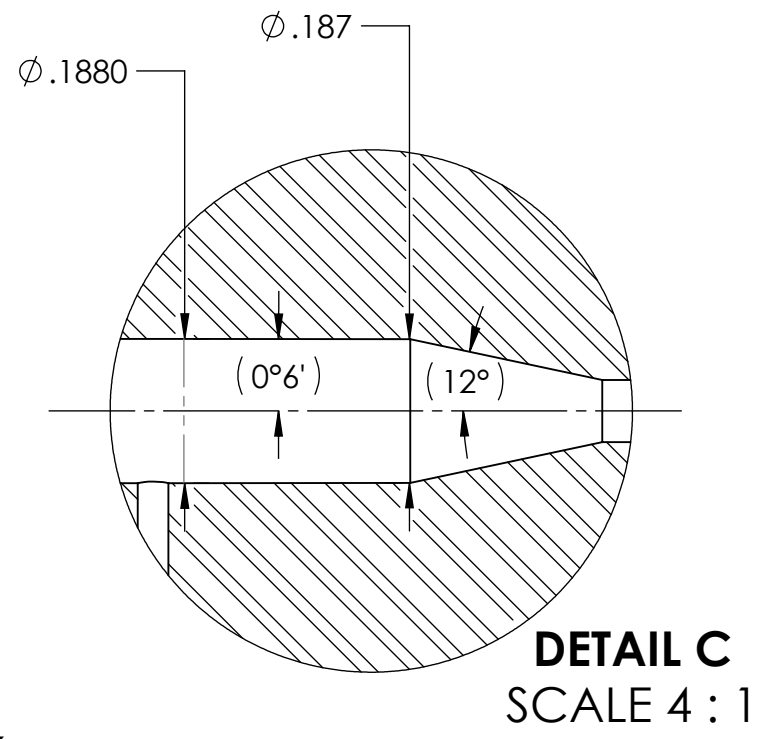
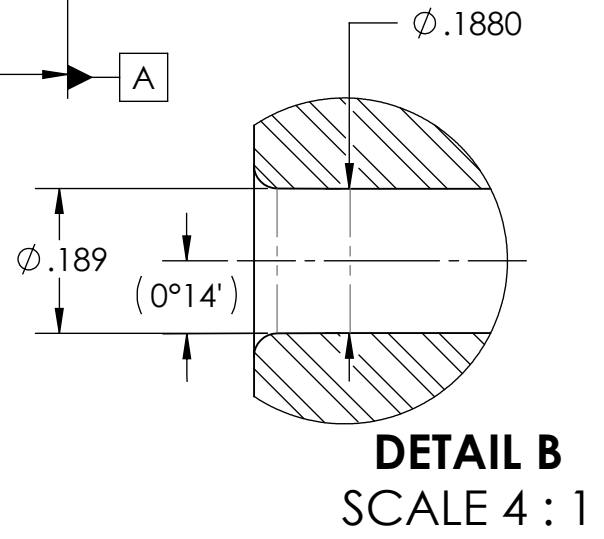
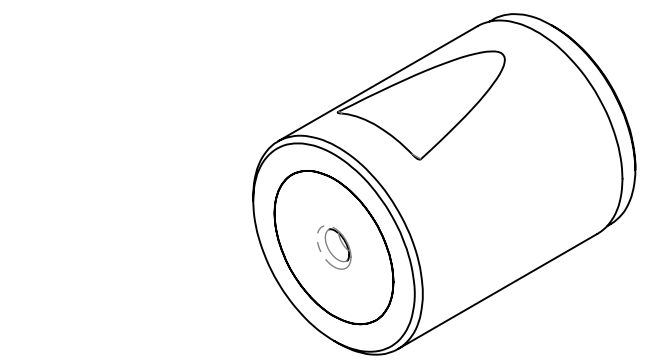
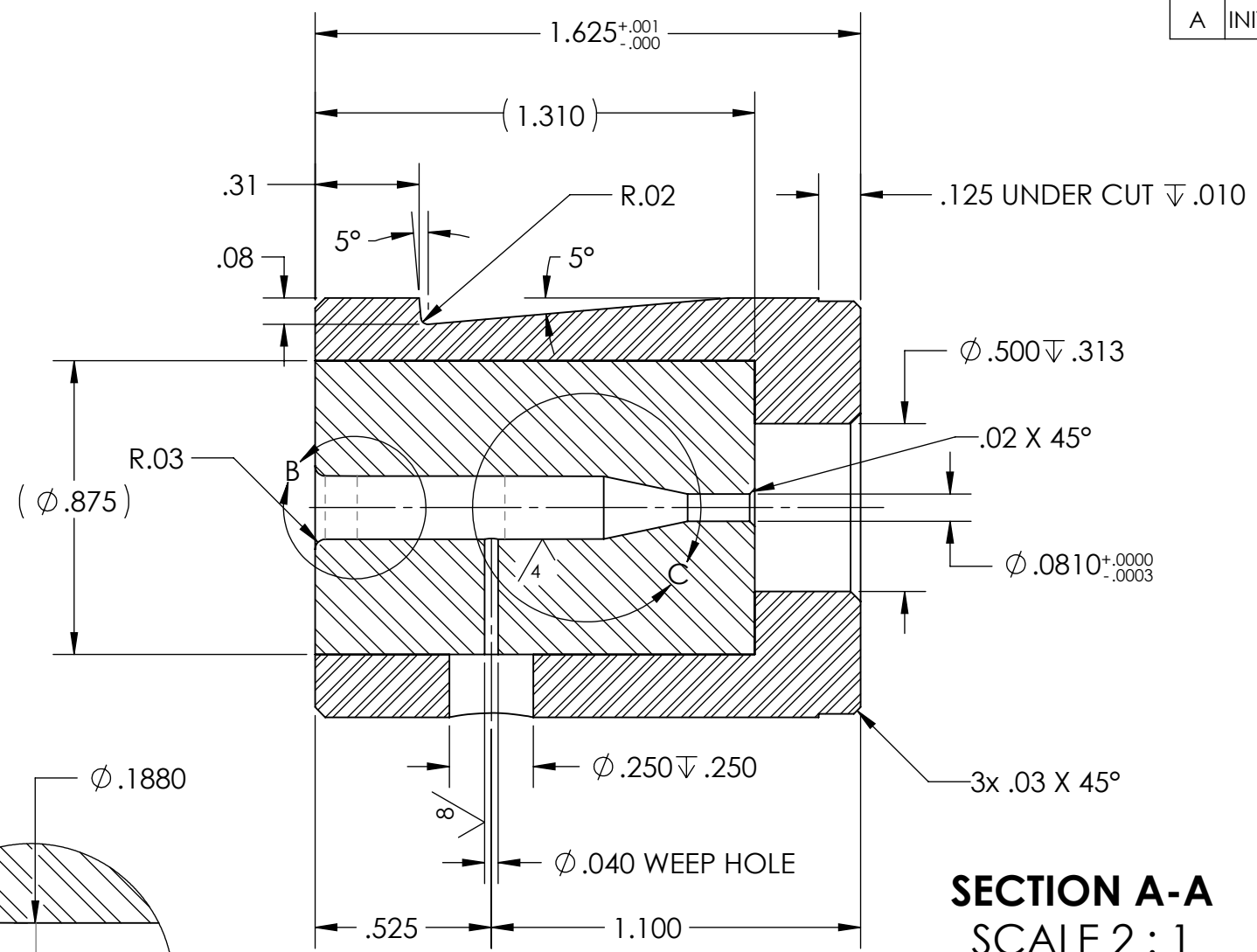
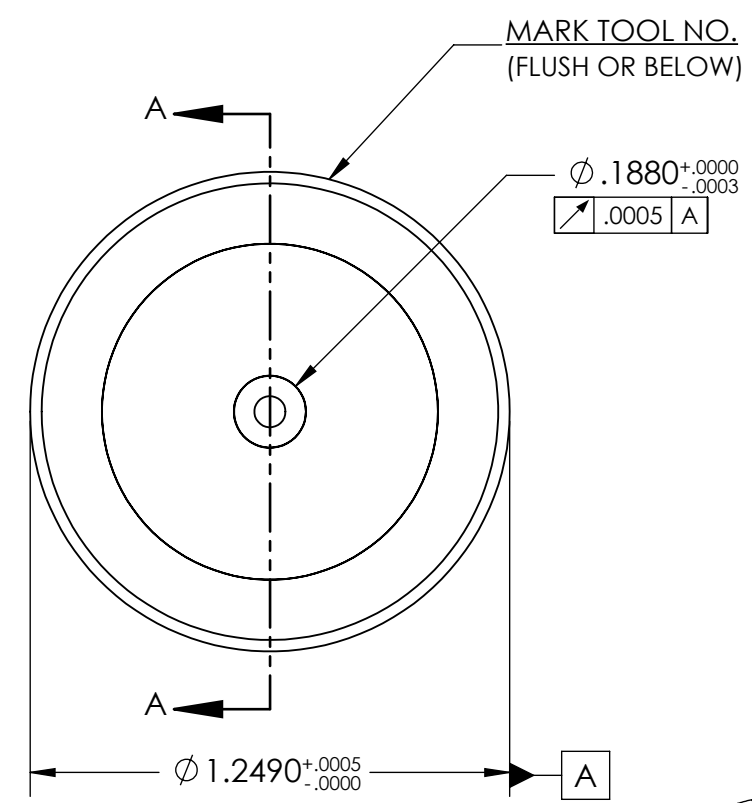
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REVISION			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/17/20	JPF



**MAKE ONE-PIECE FROM 15V BAR STOCK**

**NOTES:**

- CARBIDE GRADE: CPM 15V, Rc 60-62
- INSERT MAT'L: NONE
- SURFACE FINISH  $\sqrt{16}$  U.O.S.
- MARK TOOL NO.: 100-03-050-188XP2 REV A

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	NAME	DATE																
	JPF	6/17/20																
	<p>DO NOT SCALE DRAWING</p>	<table border="1"> <tr> <td>DRAWN</td> <td>ENG APPR.</td> <td>MFG APPR.</td> <td>Q.A.</td> <td>COMMENTS:</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	DRAWN	ENG APPR.	MFG APPR.	Q.A.	COMMENTS:						<table border="1"> <tr> <td>SIZE</td> <td>DWG. NO.</td> <td>REV</td> </tr> <tr> <td><b>B</b></td> <td>100-03-050-188XP2</td> <td><b>A</b></td> </tr> </table>	SIZE	DWG. NO.	REV	<b>B</b>	100-03-050-188XP2
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SIZE	DWG. NO.	REV																
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		SCALE: 2:1	WEIGHT:	SHEET 1 OF 1														

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