

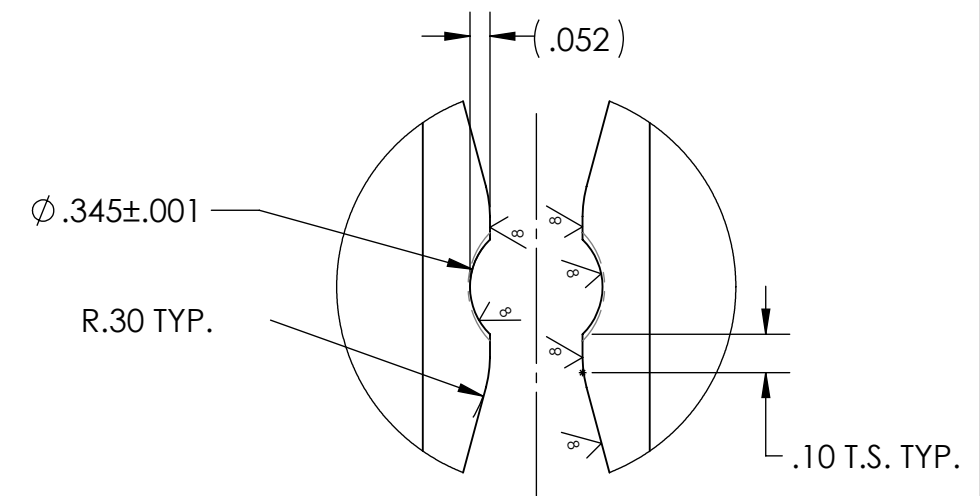
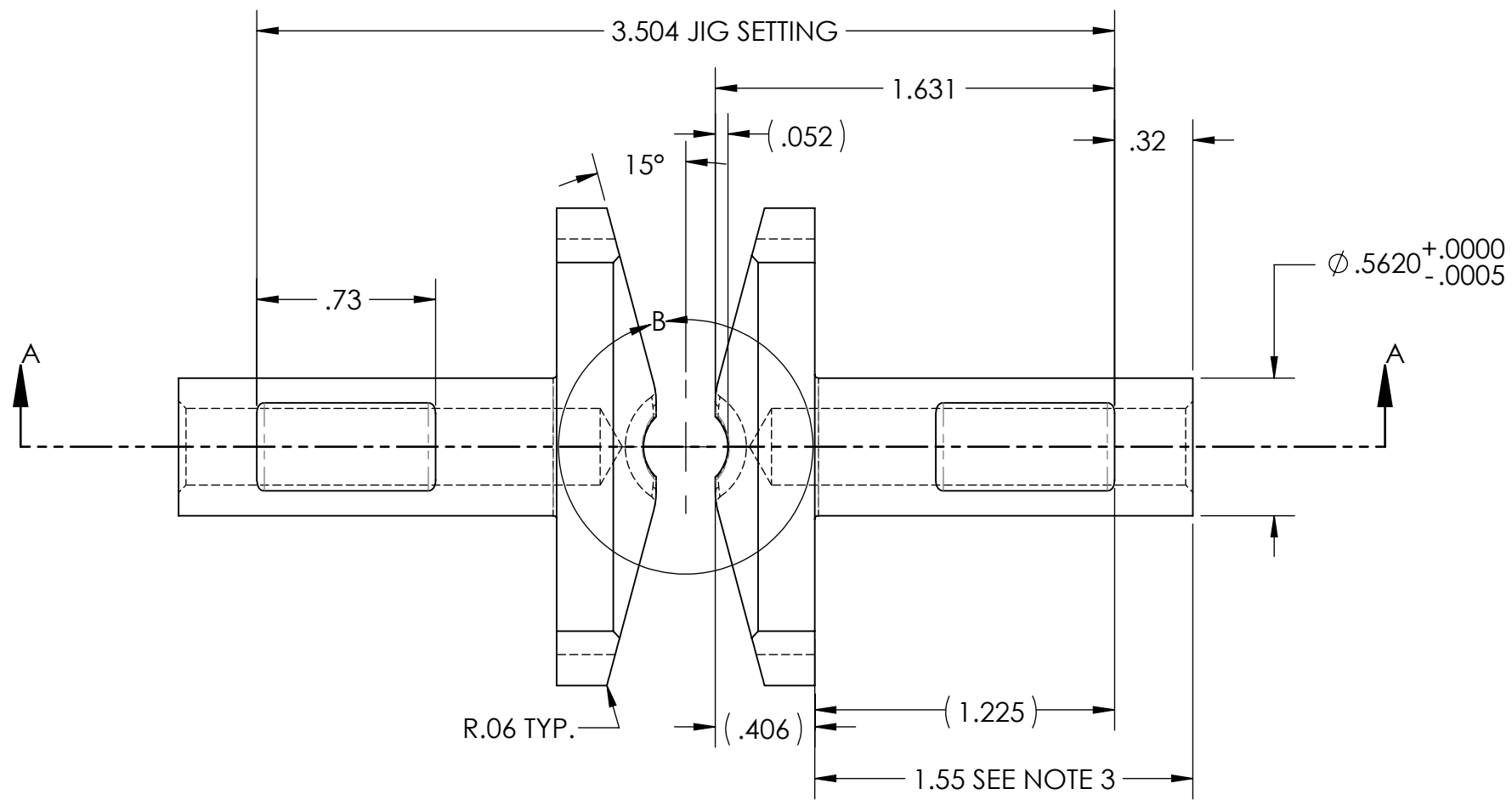
4

3

2

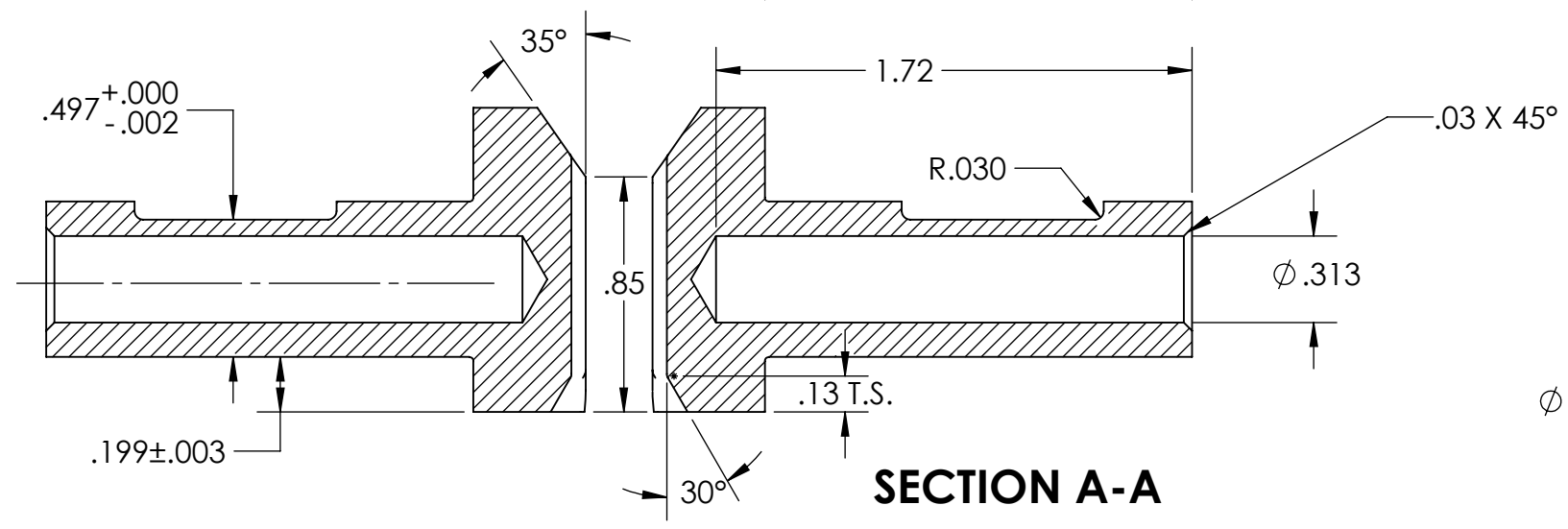
1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE	5/28/24	NNK

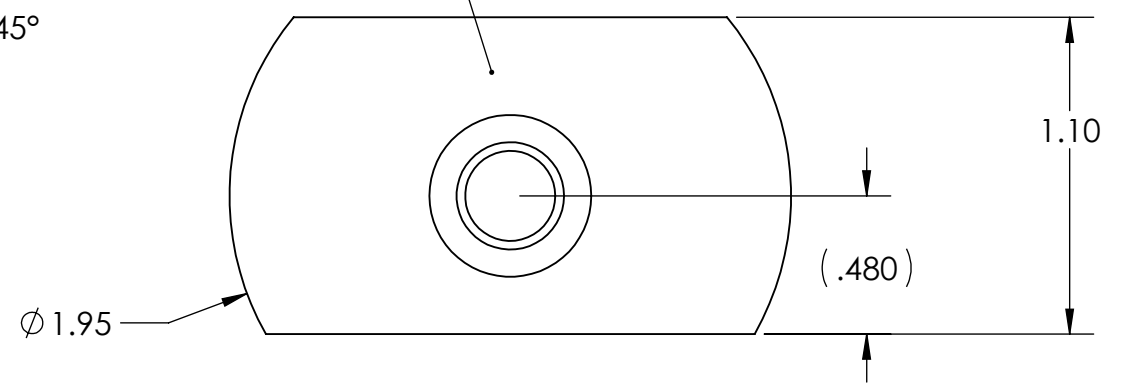


MARK TOOL NO.
(FLUSH OR BELOW)

DETAIL B
SCALE 2 : 1



SECTION A-A



- NOTES:**
- USE BLANKS ---
 - MATERIAL: AISI-S7
 - HEAT TREAT: Rc 56-58, TEMPER SHANK Rc 54-56
 - SURFACE FINISH $\sqrt{16}$ U.O.S.
 - MARK TOOL NO. AND REVISION
 - JIG IS SET TO 3.500, ADJUST MILL CUT TO RUN 3.504 FOR GREATER PART GRIPPING

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	NK 5/28/24
TOLERANCES:		CHECKED	
FRACTIONAL $\pm 1/64$		ENG APPR.	
ANGULAR: MACH $\pm .5$ BEND ± 1		MFG APPR.	
TWO PLACE DECIMAL $\pm .01$		Q.A.	
THREE PLACE DECIMAL $\pm .002$		COMMENTS:	
FOUR PLACE DECIMAL $\pm .0005$			
BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED			
MATERIAL	AISI-S7		
FINISH			
DO NOT SCALE DRAWING			

D&M Holding Company

TITLE:
.345 - 3.5" 2ND DRAW FINGERS 4L-37 - 5.7x28

SIZE	DWG. NO.	REV
B	CT11196	00

SCALE: 3:2 WEIGHT: SHEET 1 OF 1

4

3

2

1