

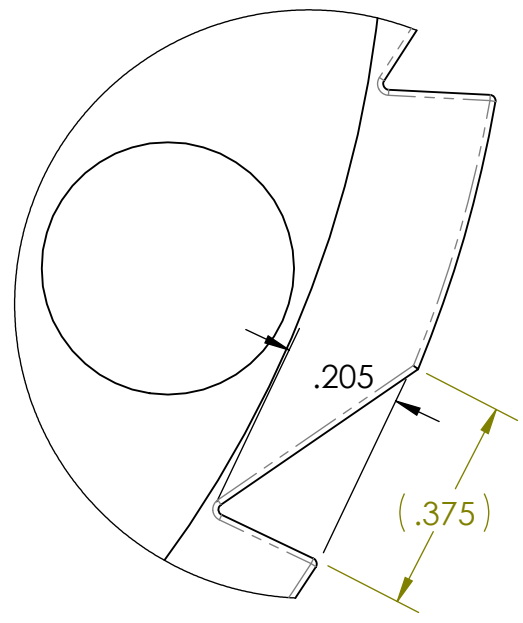
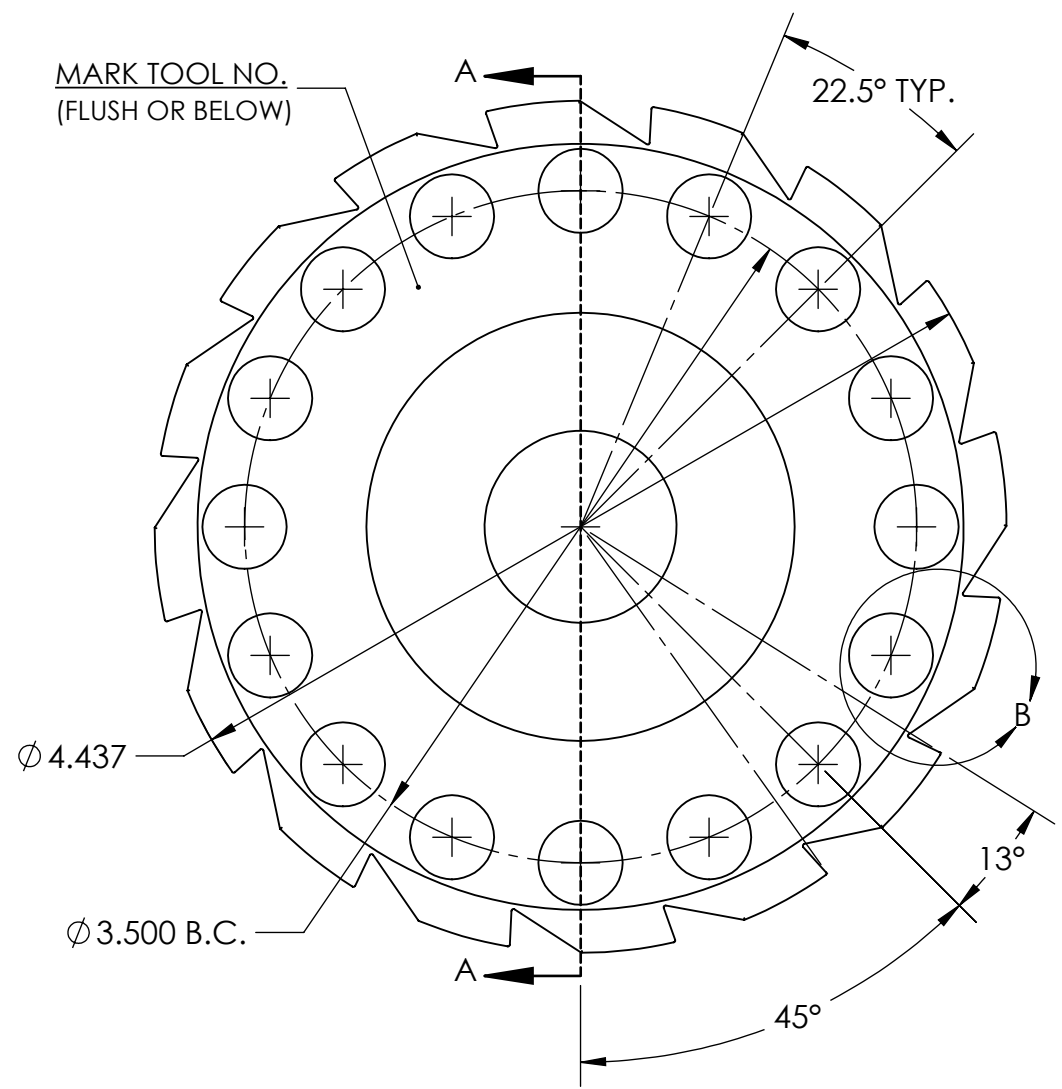
4

3

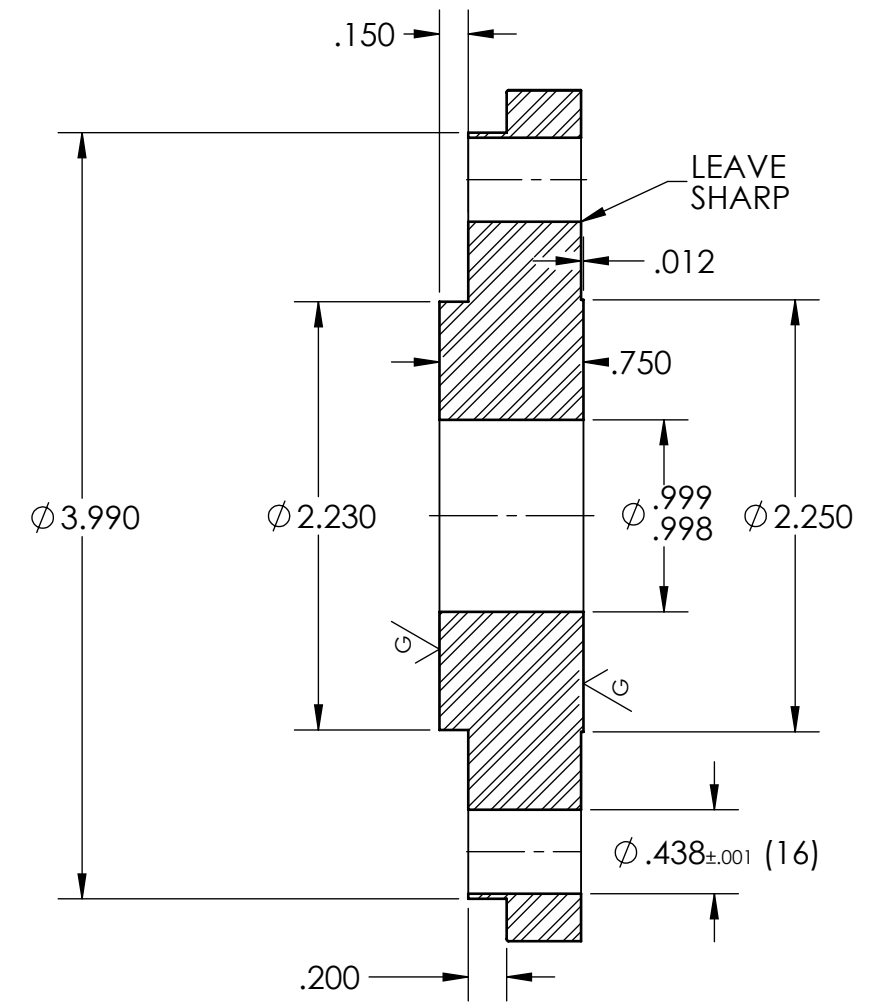
2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	8/2/22	JPF



DETAIL B
SCALE 3 : 1



SECTION A-A

USE 1.0" x 60° DOVE TAIL CUTTER TO CUT TEETH

NOTES:
HONE ϕ .999/.998 TO PRESS FIT BEARING

- NOTES:**
- MATERIAL: AISI-8620
 - HARDNESS: Rc 60-62, CARBORIZE .03 DEEP
 - SURFACE FINISH $\sqrt{16}$ U.O.S.
 - MARK TOOL NO.: 100-03-403-400 REV A

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	JPF 8/2/22
TOLERANCES:		CHECKED	
FRACTIONAL $\pm 1/64$		ENG APPR.	
ANGULAR: MACH $\pm .5$ BEND ± 1		MFG APPR.	
TWO PLACE DECIMAL $\pm .01$		Q.A.	
THREE PLACE DECIMAL $\pm .002$		COMMENTS:	
FOUR PLACE DECIMAL $\pm .0005$			
BREAK ALL SHARP CORNERS 1/64 MIN. UNLESS OTHERWISE NOTED			
DO NOT SCALE DRAWING			

D&M Holding Company

TITLE: **INDEXING DIAL, .400 VERTICAL SWAGING UNIT**

SIZE	DWG. NO.	REV
B	100-03-403-400	A

SCALE: 1:1 WEIGHT: SHEET 1 OF 1

4

3

2

1