

4

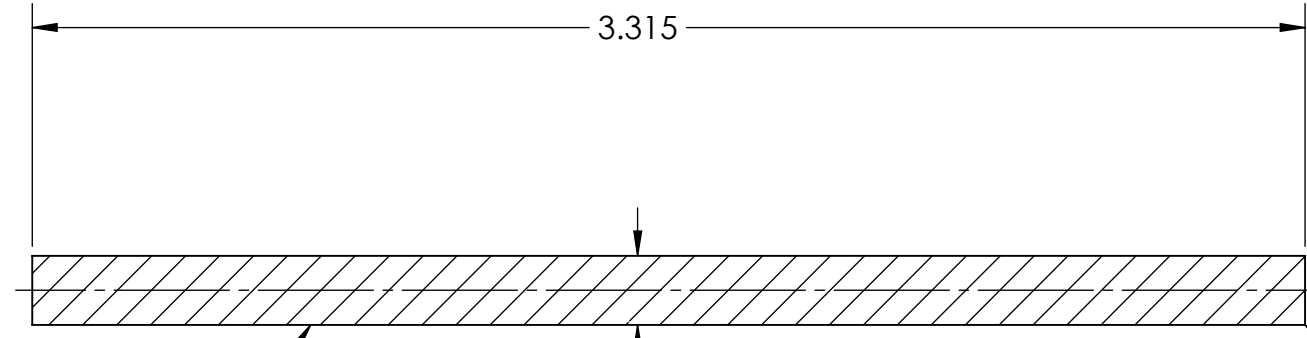
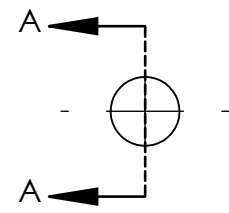
3

2

1

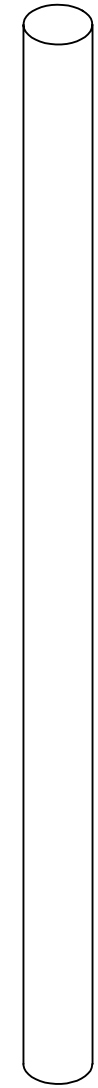
| REVISIONS | | | |
|-----------|-----------------|---------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| A | INITIAL RELEASE | 6/17/20 | JPF |

B



MARK TOOL NO.
(FLUSH OR BELOW)

SHARP EDGES
BOTH SIDES



B

A

A

NOTES:

- MATERIAL: AISI CPM M4
- HARDNESS: Rc 58-62 TRIPLE TEMPER
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: 100-03-010-180 REV A

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| | | | |
|--|--|-----------|-------------|
| UNLESS OTHERWISE SPECIFIED: | | NAME | DATE |
| DIMENSIONS ARE IN INCHES | | DRAWN | JPF 6/17/20 |
| TOLERANCES: | | CHECKED | |
| FRACTIONAL $\pm 1/64$ | | ENG APPR. | |
| ANGULAR: MACH $\pm .5$ BEND ± 1 | | MFG APPR. | |
| TWO PLACE DECIMAL $\pm .01$ | | Q.A. | |
| THREE PLACE DECIMAL $\pm .002$ | | COMMENTS: | |
| FOUR PLACE DECIMAL $\pm .0005$ | | | |
| BREAK ALL SHARP CORNERS 1/64 MIN. UNLESS OTHERWISE NOTED | | | |
| DO NOT SCALE DRAWING | | | |

D&M Holding Company

TITLE:
**PUNCH, SWAGING,
DS, .180
VERTICAL SWAGING UNIT**

| | | |
|----------|----------------|----------|
| SIZE | DWG. NO. | REV |
| B | 100-03-010-180 | A |

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

4

3

2

1