

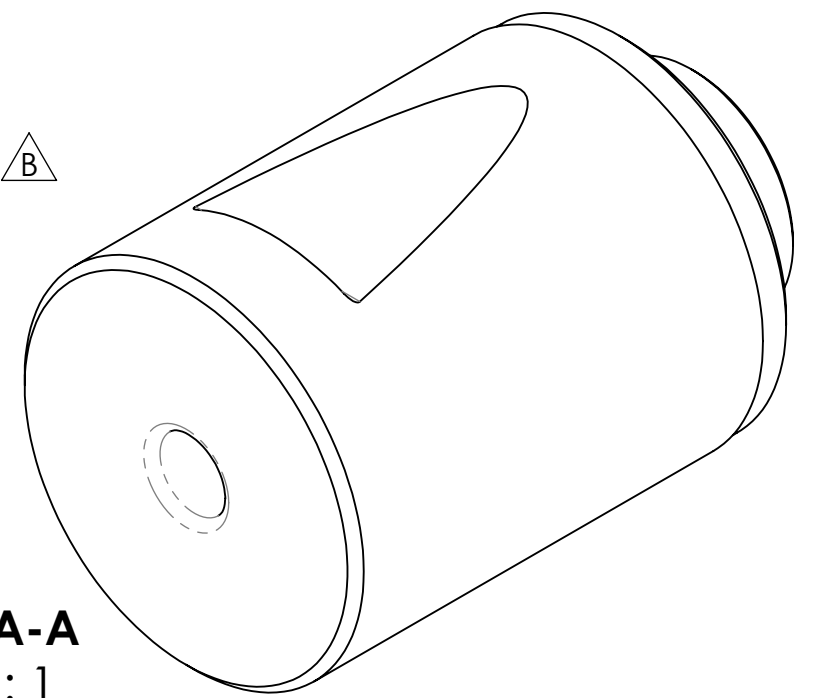
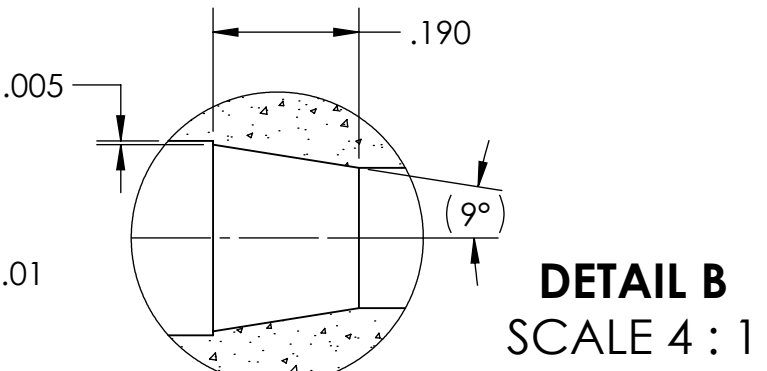
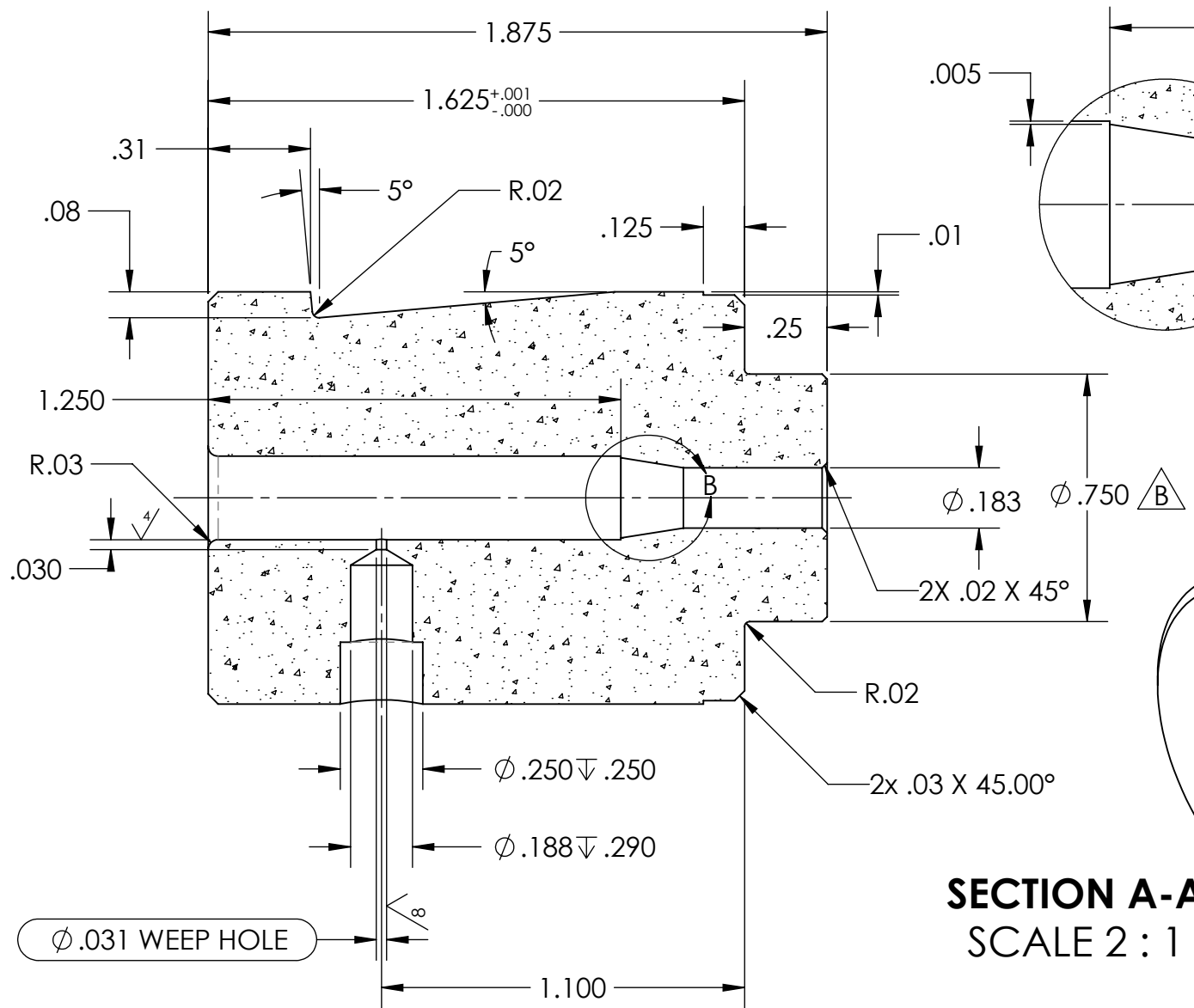
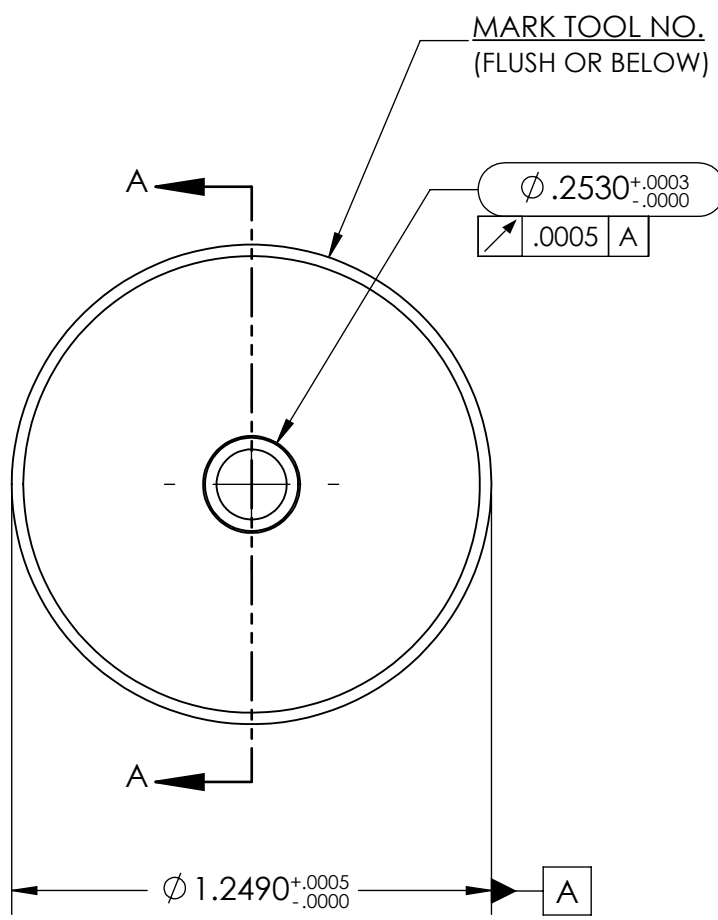
4

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2

1

REVISION			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	9/13/22	JPF
B	ADDED BOSS TO END OF DIE	9/26/22	JPF



SECTION A-A
SCALE 2 : 1

NOTE: .006" TO .009 CARBIDE INSERT PRESS FIT

NOTES:

- MATERIAL: AISI-15V
CASE MAT'L: Rc 46-50
- SURFACE FINISH $\sqrt{16}$ U.O.S.
- MARK TOOL NO.: 100-03-051-253 REV B

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	JAP 9/13/22
TOLERANCES:		CHECKED	
FRACTIONAL $\pm 1/64$		ENG APPR.	
ANGULAR: MACH $\pm .5$ BEND ± 1		MFG APPR.	
TWO PLACE DECIMAL $\pm .01$		Q.A.	
THREE PLACE DECIMAL $\pm .002$		COMMENTS:	
FOUR PLACE DECIMAL $\pm .0005$			
BREAK ALL SHARP CORNERS 1/64 MIN. UNLESS OTHERWISE NOTED			
DO NOT SCALE DRAWING			

D&M Holding Company

TITLE: **DIE, HEADING, .253 SYM CORE VERTICAL SWAGING UNIT**

SIZE	DWG. NO.	REV
B	100-03-051-253	B

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

4

3

2

1