

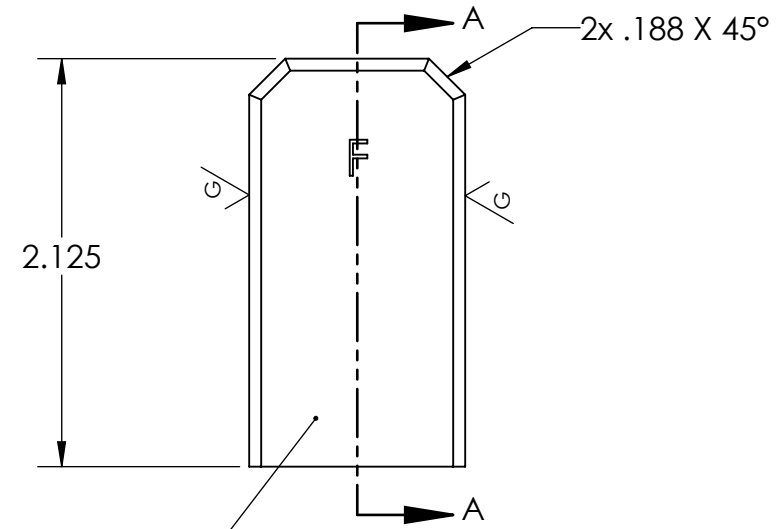
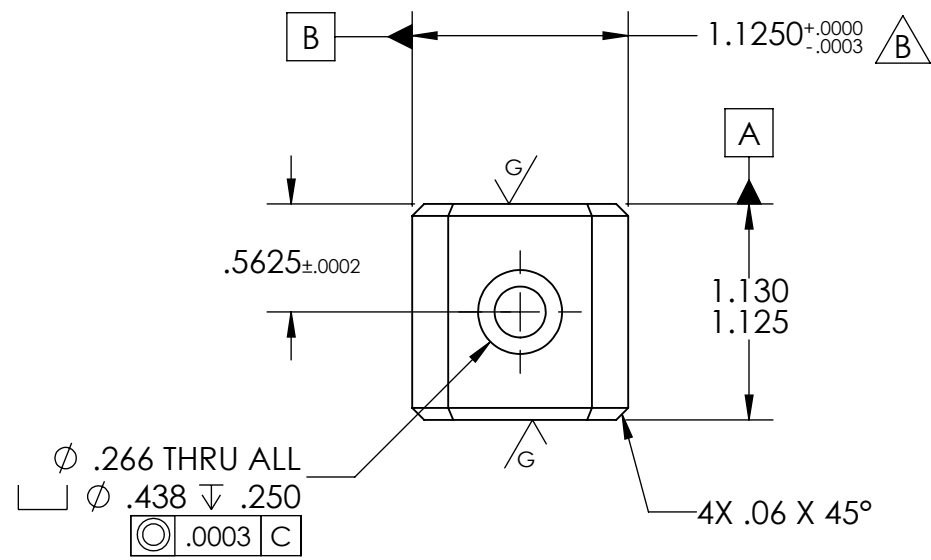
4

3

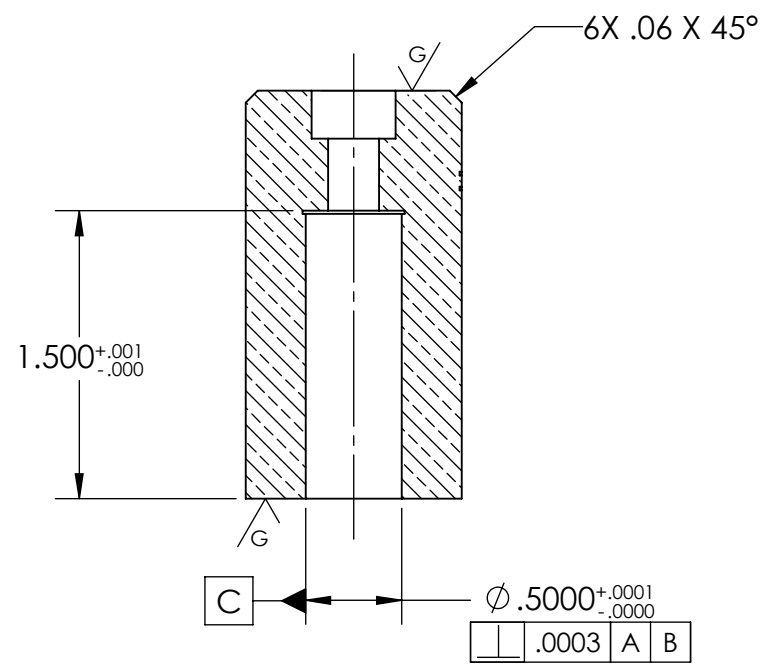
2

1

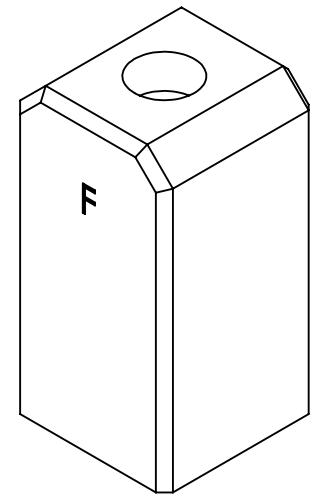
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/1/21	JPF
B	1.1250 TOL. WAS +.0003 / -0	12/8/21	JPF



MARK TOOL NO.  
(FLUSH OR BELOW)



**SECTION A-A**



**USE ON 14-STATION DIE SETS  
M193 - (11) STATIONS 2-9,11-12,14**

**NOTES:**

- MATERIAL: AISI-A2
- HEAT TREAT: Rc 58-60
- COATING: NONE
- SURFACE FINISH  $16/\sqrt{\text{U.O.S.}}$
- MARK TOOL NO.: 325-1420-203-14 REV B

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/64$   
ANGULAR: MACH  $\pm .5$  BEND  $\pm 1$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .002$   
FOUR PLACE DECIMAL  $\pm .0005$

BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	3/1/21
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:  
**PUNCH HOLDER,  
FORMING 1/4-20  
U.S. BAIRD 3-25**

SIZE	DWG. NO.	REV
<b>B</b>	325-1420-203-14	<b>B</b>
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

4

3

2

1

B

B

A

A