

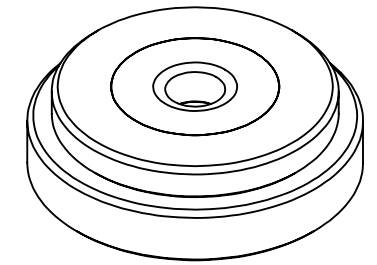
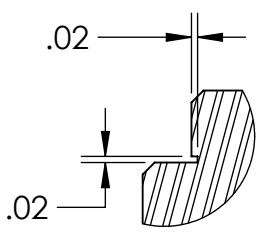
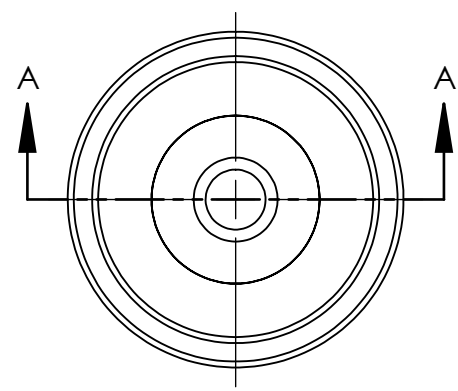
4

3

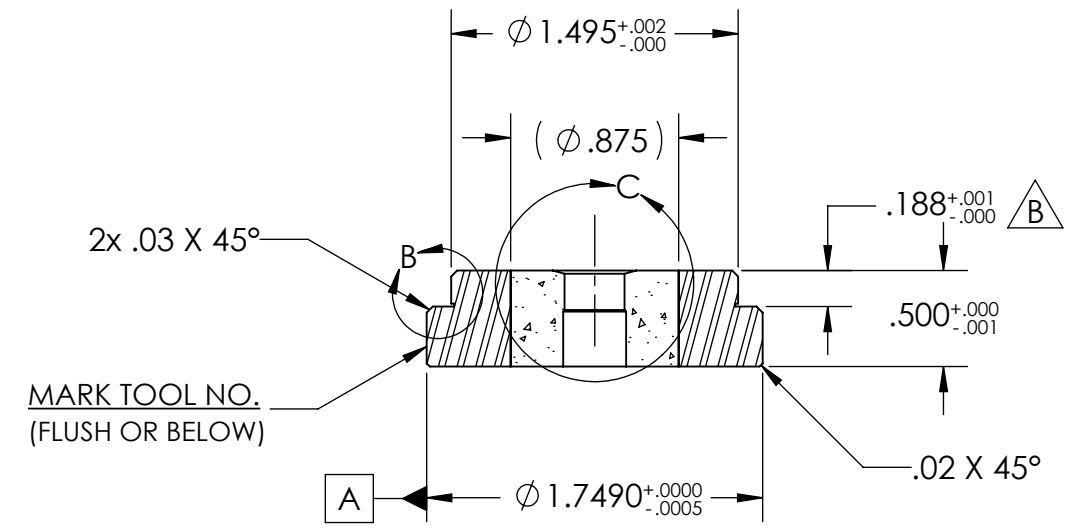
2

1

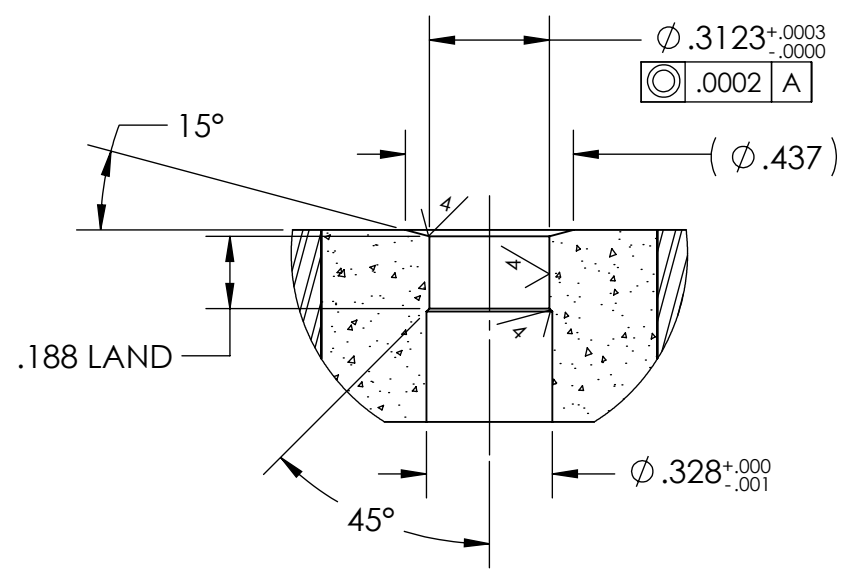
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	8/14/20	JPF
B	ECO 000000156, .188 <sup>+0.001</sup> <sub>-0</sub> WAS .250±.001	6/7/23	JPF



**DETAIL B**  
SCALE 2 : 1



**SECTION A-A**



**DETAIL C**  
SCALE 2 : 1

MARK TOOL NO.  
(FLUSH OR BELOW)

- NOTES:**
- DIE BLANK: 437-00-050-1
  - CARBIDE: GC-813CT
  - CASE: AISI-H13 or AISI-4142 PH
  - HEAT TREAT: Rc 46-50 or Rc 30
  - SURFACE FINISH  $\sqrt{16}$  U.O.S.
  - MARK TOOL NO.: 437-06-050-003 REV B

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/64 ANGULAR: MACH ± .5 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002 FOUR PLACE DECIMAL ± .0005	DRAWN	JPF		8/14/20
	BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED	CHECKED			
	DO NOT SCALE DRAWING	ENG APPR.			
	MFG APPR.			<p>SIZE DWG. NO. REV</p> <p><b>B</b> 437-06-050-003 <b>B</b></p> <p>SCALE: 1:1 WEIGHT: SHEET 1 OF 1</p>	

4

3

2

1