

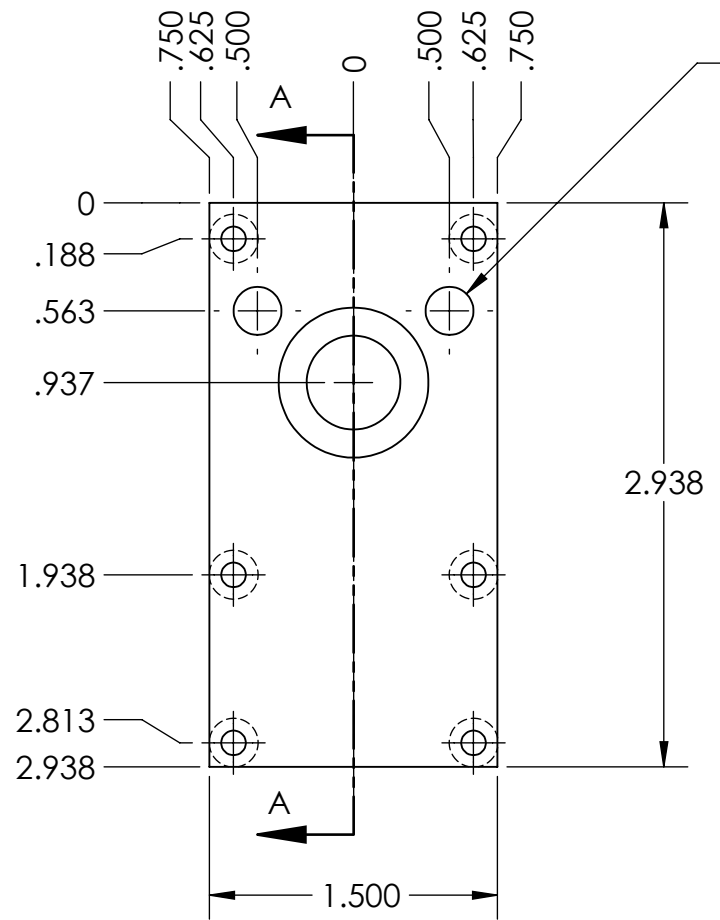
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	6/4/21	JPF

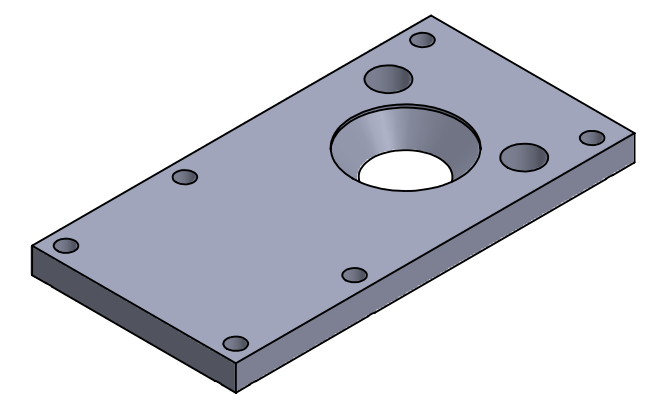


Ø .250 SLIPFIT FOR DOWEL PINS

✓ $\phi .386 \nabla .62$
 ✓ $\phi .781 \times 82^\circ$
 □ $\phi .781 \nabla .02$

8X Ø .13 THRU
✓ $\phi .26 \times 82^\circ$

.188



SECTION A-A

NOTES:

- MATERIAL: AISI-1018
- HEAT TREAT: NONE
- SURFACE FINISH $\sqrt{32}$ U.O.S.
- MARK TOOL NO: 325-30-001 REV A

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	DIMENSIONS ARE IN INCHES	DRAWN	JPF		6/4/21
	TOLERANCES:	CHECKED			
	FRACTIONAL ± 1/64	ENG APPR.			
	ANGULAR: MACH ± .5 BEND ± 1	MFG APPR.			
TWO PLACE DECIMAL ± .01	Q.A.				
THREE PLACE DECIMAL ± .002	COMMENTS:				
FOUR PLACE DECIMAL ± .0005					
BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED					
DO NOT SCALE DRAWING					
	SIZE	DWG. NO.	REV		
	B	325-30-001	A		
	SCALE: 1:1	WEIGHT:	SHEET 1 OF 1		

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B

B

A

A