

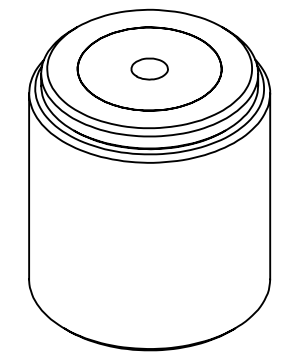
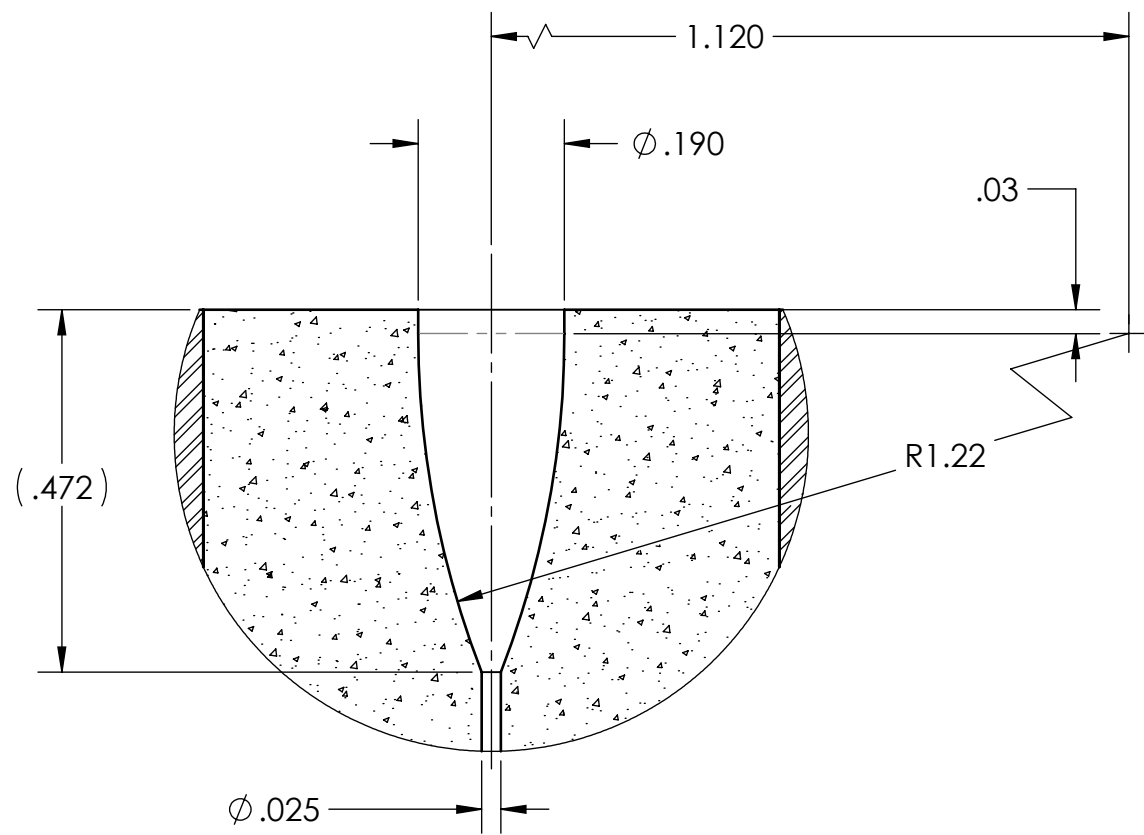
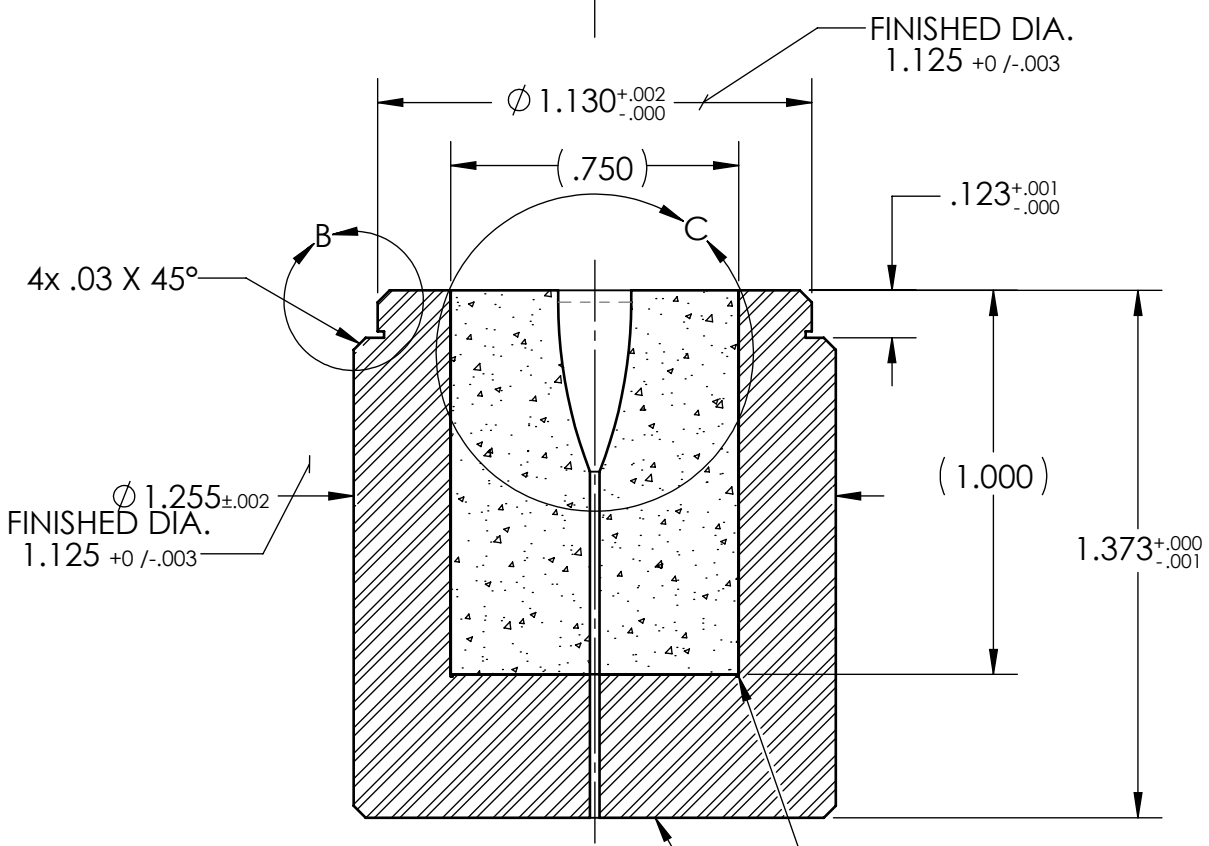
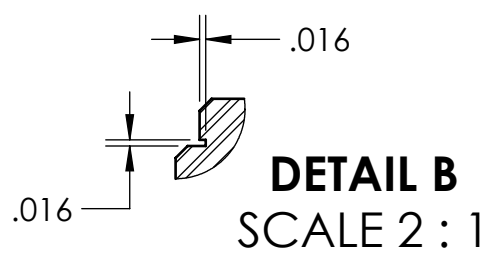
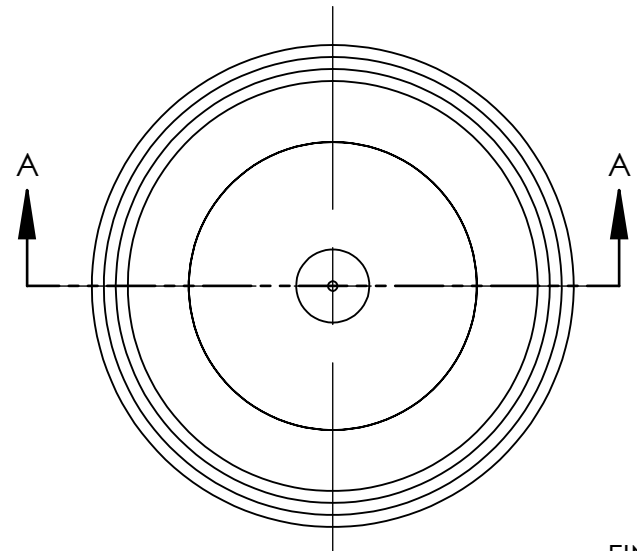
4

3

2

1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	12/9/22	JPF



DETAIL C
SCALE 4 : 1

FINISHED K.O. PIN HOLE DIAMETERS: .039, .050, .060

SECTION A-A

- NOTES:**
- CARBIDE: GC-425CT
 - INTERFERENCE FIT: .006" - .009"**
 - CASE: AISI-H13 or AISI-4142 PH
 - HEAT TREAT: Rc 46-50 or Rc 30
 - SURFACE FINISH $\sqrt{16}$ U.O.S.
 - MARK TOOL NO.: 325-00-050-6 REV A

MARK TOOL NO.
(FLUSH OR BELOW)

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	JPF 12/9/22
TOLERANCES:		CHECKED	
FRACTIONAL $\pm 1/64$		ENG APPR.	
ANGULAR: MACH $\pm .5$ BEND ± 1		MFG APPR.	
TWO PLACE DECIMAL $\pm .01$		Q.A.	
THREE PLACE DECIMAL $\pm .002$		COMMENTS:	
FOUR PLACE DECIMAL $\pm .0005$			
BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED			
DO NOT SCALE DRAWING			

D&M Holding Company

TITLE:
**DIE BLANK, FORMING,
.025, .750, 25
U.S. BAIRD 3-25**

SIZE	DWG. NO.	REV
B	325-00-050-6	A

SCALE: 2:1 WEIGHT: SHEET 1 OF 1