

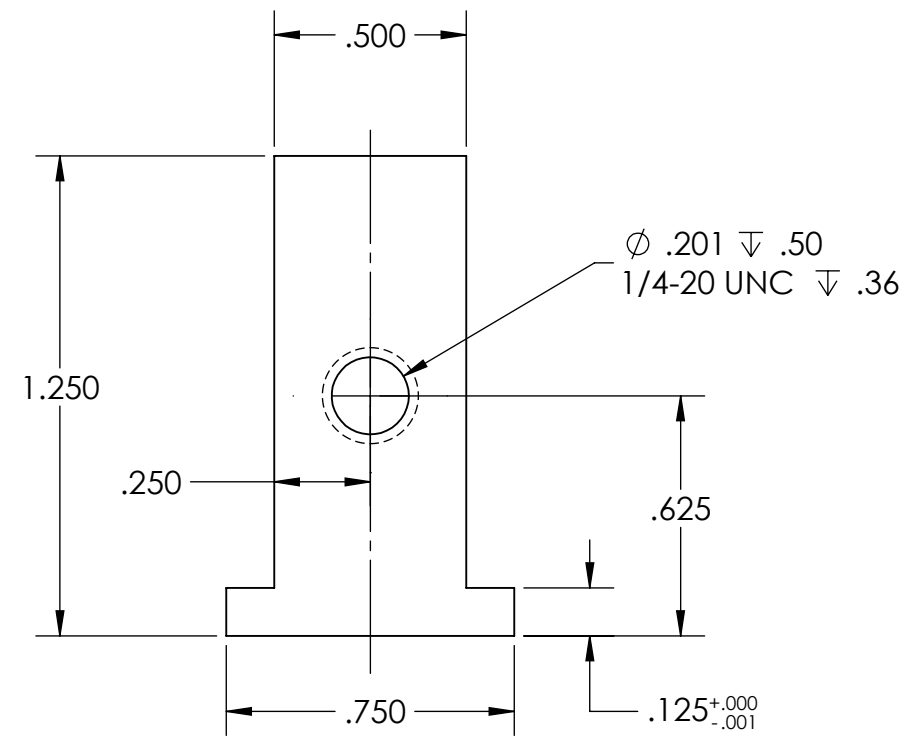
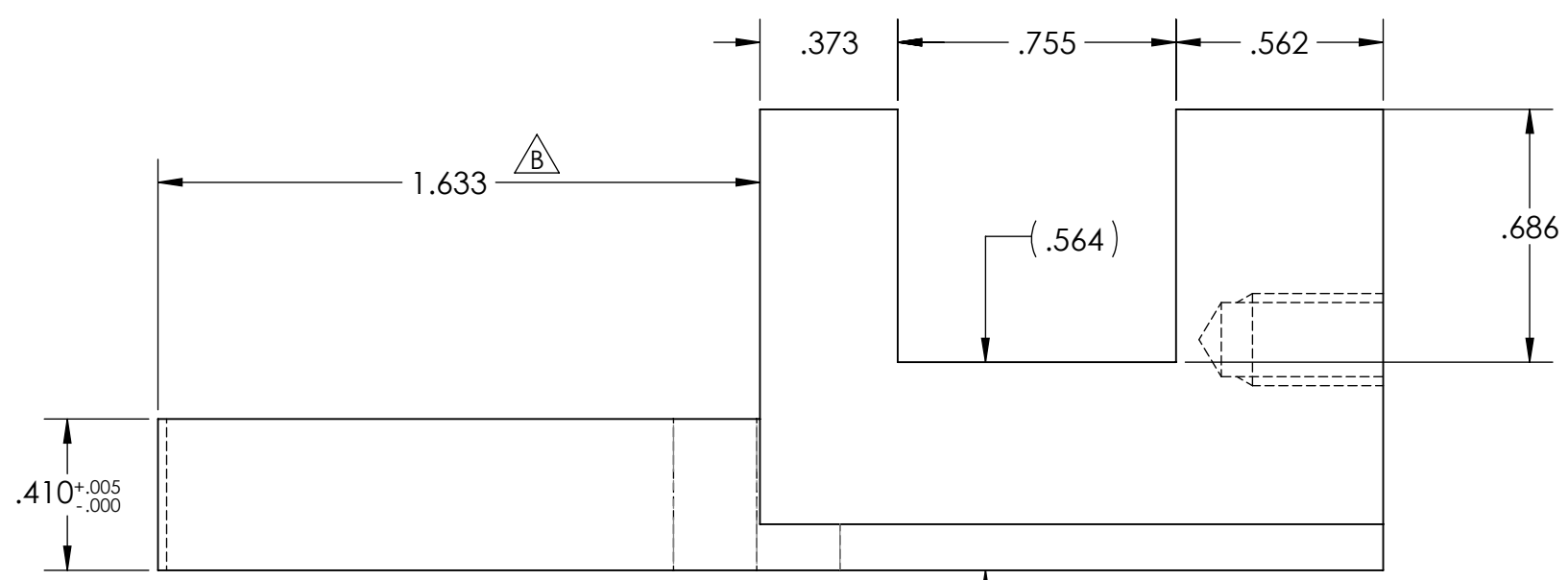
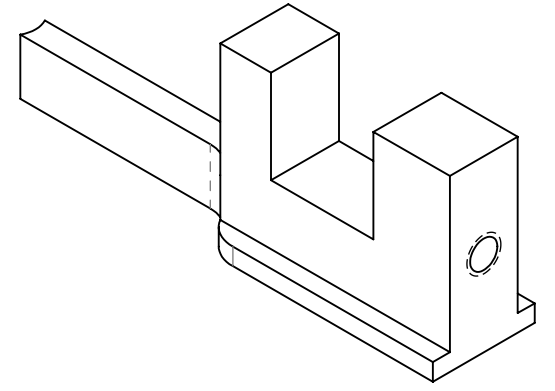
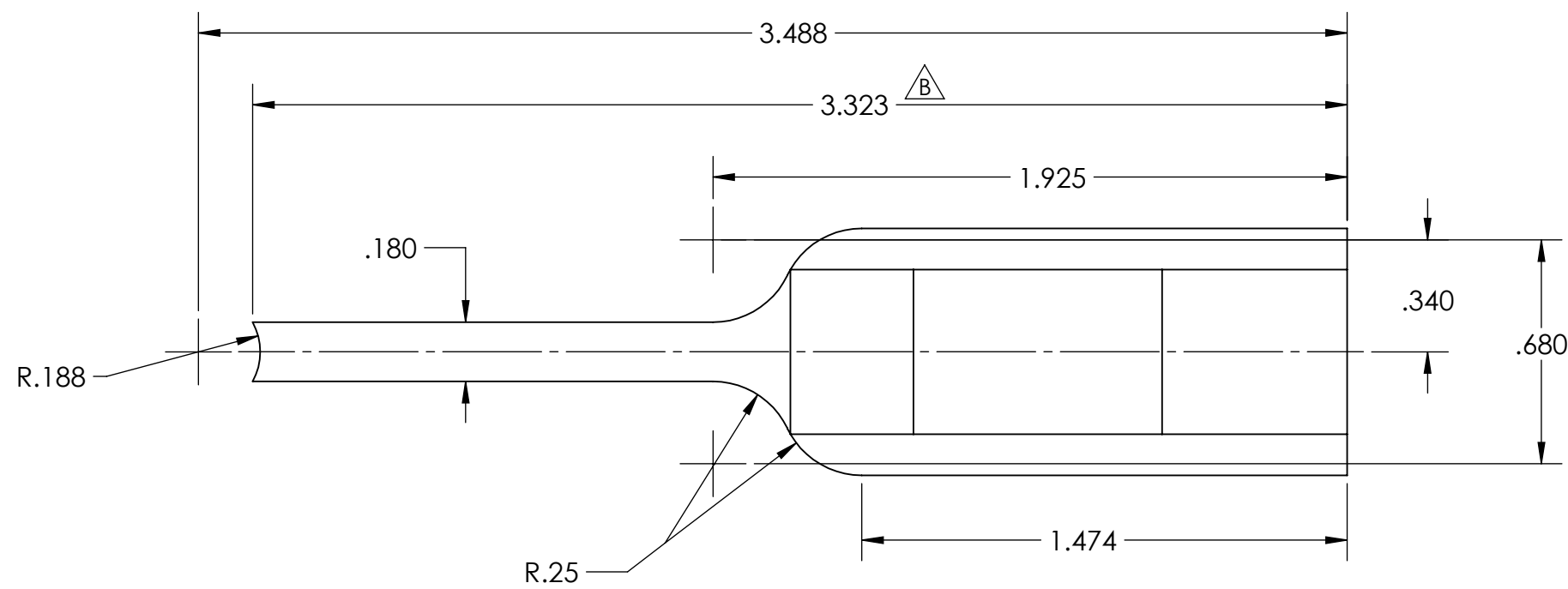
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	1/11/21	JPF
B	3.323 WAS 3.344, 1.633 WAS 1.654	1/31/22	JPF



NOTES:

- MATERIAL: AISI-A2
- HEAT TREAT: Rc 52-56, TRIPLE TEMPER
- COATING: NONE
- SURFACE FINISH 16/ U.O.S.
- MARK TOOL NO.: 325-22-020-180-2 REV B

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± 1/64
 ANGULAR: MACH ± .5 BEND ± 1
 TWO PLACE DECIMAL ± .01
 THREE PLACE DECIMAL ± .002
 FOUR PLACE DECIMAL ± .0005

BREAK ALL SHARP CORNERS .01" UNLESS OTHERWISE NOTED

SS109 CORE
5.45 PS CORE

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	JPF	1/11/21
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:
SLIDE, CORE LOADER,
.180
U.S. BAIRD 3-25

SIZE	DWG. NO.	REV
B	325-22-020-180-2	B

SCALE: 2:1 WEIGHT: SHEET 1 OF 1

4

3

2

1